









| HIGH TEMPERATURE FOAM | | | | | | |
|--|--|--|--|---------------------------------------|--|--|
| Characteristics (1) | 70HT UL | 60HT ⁽⁵⁾ | 100HT ⁽⁵⁾ | 150HT(5) | | |
| Density (lbs/cu. Ft) | 5.8 - 8.2 | 4.8 - 7.2 | 4.8 - 7.2 9 - 13 | | | |
| Shore Hardness "00" (ASTM D2240) | 25 | 20 35 | | 50 | | |
| Force to Compress (ASTM D1667) | 4.4 psi (30.3 kPa) | | | - | | |
| Compression Deflection (ASTM D1667) | 1.8 psi (12.4 kPa) | 1.4 psi 3.3 psi (9.6 kPa) (22.9 kPa) | | 7.3 psi (50.2 kPa) | | |
| Water Absorption (ASTM D1056) | <5% | <5% | <5% | <10% | | |
| Tensile Strength (Die A) (ASTM D412) | 21 psi (144.8 kPa) | 29 psi (200 kPa) | 43.8 psi (302 kPa) | 49.2 psi (339 kPa) | | |
| Elongation (ASTM D412) | 170% | 289% 283% | | 274% | | |
| Operating Temperature Range | -40°F to 220°F -40°C to 104°C | -40°F to 220°F -40°F to 235° -40°C to 104°C -40°C to 113° | | -40°F to 257°F -40°C to 125°C | | |
| Flammability (2) | UL 94 HF-1 1/16" to 1/4" UL 94 HBF 1/4" to 13mm | Pass: GMW 3232/ Self Extinguishing | Pass: GMW 3232/ Self Extinguishing | Pass: GMW 3232/ Self Extinguishing | | |
| Automotive Manufacturer Specifications | - | GMW17408 Class II Type II GMW17408 Class IV Type II | GMW17408 Class II Type III GMW17408 Class IV Type III | GMW17408 Class II Type IV | | |

| AUTOMOTIVE FOAM | | | | |
|--|---|---------------------------------|---------------------------------|--|
| Characteristics (1) | 60-A GMW17408 | 60-A ESB-M3G102-A | 60-A MSAY500 | |
| Density (lbs/cu.Ft) | 4.8 - 7.2 | 4.8 - 7.2 | 4.8 - 7.2 | |
| Shore Hardness "00" (ASTM D2240) | 14 | 14 | 14 | |
| Force to Compress (ASTM D1667) | not required | 2.1 psi (14.6 kPa) | 4.6 psi (31.7 kPa) | |
| Compression Deflection (ASTM D1667) | 1.77 psi (12.2 kPa) | .71 psi (4.9 kPa) | not required | |
| Water Absorption (ASTM D1056) | 4.5% | not required | 5% | |
| Tensile Strength [Die A] (ASTM D412) | 27.56 psi (190 kPa) | 4.5 lb/in | 27.6 psi (190 kPa) | |
| Elongation (ASTM D412) | 340% | 320% | 340% | |
| Operating Temperature Range | -40°F to 172°F -40°C to 78°C | -40°F to 172°F -40°C to 78°C | -40°F to 172°F -40°C to 78°C | |
| Flammability ⁽²⁾ (FMVSS 302) | Self Extinguishing | not required | Self Extinguishing | |
| Automotive Manufacturer Specifications | GMW17408 Class II, Type II Class III A-E, Type II | ESB-M3G102-A | MSAY500 Type VII | |

| INDUSTRIAL FOAM | | | | | |
|--|---------------------------------|---------------------------------|---------------------------------|--|--|
| Characteristics (1) | Low Density | Medium Density(3) | High Density | | |
| Density (lbs/cu.Ft) | 5.5 - 10 | 9 - 13 | 13 - 17 | | |
| Shore Hardness "00" (ASTM D2240) | 25 | 34 | 44 | | |
| Force to Compress (ASTM D1667) | 1.8 psi (12.4 kPa) | 3 - 9.4 psi (21 - 64.7 kPa) | 4.5 psi (31 kPa) | | |
| Compression Deflection (ASTM D1667) | 1.0 psi (6.9 kPa) | 1.7 psi (11.5 kPa) | 3.5 psi (24.1 kPa) | | |
| Water Absorption (ASTM D1056) | 6% | 2.6% | 1.9% | | |
| Tensile Strength [Die A] (ASTM D412) | 25 psi (172.4 kPa) | 42 psi (289.6 kPa) | 70 psi (482.6 kPa) | | |
| Elongation (ASTM D412) | 150% | 235% | 186.5% | | |
| Operating Temperature Range | -40°F to 172°F -40°C to 78°C | -40°F to 172°F -40°C to 78°C | -40°F to 172°F -40°C to 78°C | | |
| Flammability ⁽²⁾ (FMVSS 302) | Self Extinguishing | Self Extinguishing | Self Extinguishing | | |

| SPECIALTY FOAM | | | | | | |
|---|---------------------------------|---------------------------------|---------------------------------|---------------------------------|---------------------------------|--|
| Characteristics (1) | Aluma-Seal | Aluma-Seal UL723 | 70P UL | Mylar (4) Low Density | Glass Pad | |
| Density (lbs/cu. Ft) | 9 -13 | 6 - 9 | 6.2 - 10 | 5.5 - 10 | 7 - 15 | |
| Shore Hardness "00" (ASTM D2240) | 34 | 30 | 26 | 25 | 30 | |
| Force to Compress (ASTM D1667) | 2.9 psi (20 kPa) | 1.6 psi (11 kPa) | 1.5 psi (10.3 kPa) | 1.8 psi (12.4 kPa) | 3 psi (20.7 kPa) | |
| Compression Deflection [25%] (ASTM D1667) | 1.7 psi (11.7 kPa) | 1 psi (6.9 kPa) | .5 psi (3.5 kPa) | 1.0 psi (6.9 kPa) | 1.5 psi (10.3 kPa) | |
| Water Absorption (ASTM D1056) | 50% | n/a | 8% | 6% | 8% | |
| Tensile Strength [Die A] (ASTM D412) | n/a | n/a | 20 psi (137.9 kPa) | 25 psi (172.4 kPa) | 20 psi (137.9 kPa) | |
| Elongation (ASTM D412) | n/a | n/a | 150% | 150% | 127.8% | |
| Operating Temperature Range | -40°F to 172°F -40°C to 78°C | -40°F to 172°F -40°C to 78°C | -40°F to 172°F -40°C to 78°C | -40°F to 180°F -40°C to 82°C | -40°F to 172°F -40°C to 78°C | |
| Flammability (2) | Self Extinguishing | UL 723 | UL 94HF-1/HBF | Self Extinguishing | Self Extinguishing | |

(1) Typical values. Not to be interpreted as specification. These material properties are dependent on the specific test method and testing parameters. Test methods and conditions are subject to change without notification. Foam is tested without adhesive unless noted. (2) Please refer to the Technical Data Sheet for specifications. (3) When sandwiched between two laminate substrates, Foam Seal Medium Density Foam offers "swirl free" performance, resisting twisting and movement. (4) Mylar available in low, medium, and high density. (5) Preliminary data.

Most of our foams are California Prop65 compliant without additional labeling. Consult your sales rep for details.

FOAMSEAL Division of Novagard 5109 Hamilton Avenue, Cleveland, OH 44114 USA Phone (216) 881-8111 | (800) 380-0138 | Fax (216) 881-6977 foam-seal.com

ISO 9001:2015 (QMS with Design) | IATF 16949:2016 (QMS with Design) | Certified WBE

Check out our other great products, including silicone and hybrid industrial adhesives/sealants novagard.com







The world breathes easier with Foam Seal.

Sulfur Free | Low VOC | Certified Prop 65 Compliant



FOAMSEAL

- · Absorbs and cushions against shock and vibration
- Closed-cell structure seals out light, air, dust, and moisture
- Resistant to most solvents/chemicals
- Service temperatures of -40°F to 257°F (-40°C to 125°C)

- Available to meet OEM auto specs
- Self extinguishing (meets FMVSS 302)
- Available with or without adhesive
- Casting substrates: paper, polyester/mylar, and aluminum
- Custom colors available, minimums apply











AUTOMOTIVE

Engineered for durability and sustainability.

A soft, low density foam requiring minimal compression so it fills voids and gaps easily.

General Motors: GMW17408 Class II Type II GMW17408 Class III A thru E Type II Ford: ESB-M3G102-A Chrysler: MSAY500 Type VII



Thickness: 1/16" to 3/4" (.16 cm to 1.91 cm)

Color: Black

INDUSTRIAL

Foam Seal industrial PVC products are a cost-effective solution for general industrial sealing. These closed-cell, polyvinyl chloride foams are available with or without an adhesive.

Low Density

General purpose foam used when seals need to conform to tight radius curves.



Thickness: 1/16" - 1" (.16 cm - 2.5 cm)

Colors: Black, Gray

Medium Density

Combines durability and flexibility with strength in a swirl-free foam.



Thickness: 1/16" - 1/2" (.16 cm - 1.3 cm)

Colors: Black, Gray

High Density

Provides dimensional stability and cushions heavier loads



Thickness: 1/16" - 5/16" (.16 cm - .79 cm)

Colors: Black, Gray

HIGH TEMPERATURE Foam Seal's polymeric foams offer peak performance in extreme environments and outperform more expensive alternatives. HT polymeric foams are used in applications si outperform more expensive alternatives. HT polymeric foams are used in applications such as automotive, manufacturing, general industrial, HVAC, electrical panels, and kiosks.

70HT UL -40°F to 220°F

(-40°C to 104°C)

Low density high temperature PVC foam. UL 94 approved component in electrical applications.



Thickness: 1/16" - 1/2" (.16 cm - 1.3 cm) Color: Black

UL 94 HF-1 1/16" - 1/2" UL 94 HBF 1/4" - 13mm Yellow Card #E112126

60HT -40°F to 220°F (-40°C to 104°C)

Soft foam designed for applications requiring a low force to compress, and for filling large voids and variable gaps.



Thickness: 1/16" - 1/2" (.16 cm - 1.3 cm) Color: Black

General Motors GMW17408 Class II Type II GMW17408 Class IV Type II

Preliminary data

100HT -40°F to 235°F (-40°C to 113°C)

For applications requiring both flexibility and strength. It balances compressibility with increased strength and wear resistance.



Thickness: 1/16" - 1/2" (.16 cm - 1.3 cm) Color: Black

General Motors GMW17408 Class II Type III GMW17408 Class IV Type III

Preliminary data

150HT -40°F to 257°F (-40°C to 125°C)

For applications requiring a cushion against heavy loads. 150HT withstands wear and abrasion in tough-duty applications.



Thickness: 1/32" - 1/4" (.08 cm - .64 cm) Color: Black

General Motors GMW17408 Class II Type IV

Preliminary data

SPECIALTY

Foam Seal offers specialty closed-cell foams cast on a variety of substrates designed for specific applications. Our R&D chemists can work with you to customize a PVC foam to your requirements.



Aluma-Seal

Thermal insulator that prevents condensation. Low and medium densities. Reduces vibration and deadens sound. Pliable at temperatures of -40°F to 172°F (-40°C to 78°C).

Thickness: 1/8" - 1/4" (.32 cm - .64 cm)

Color: Gray



Aluma-Seal UL723

Insulator for HVAC plenums, pipes, and pans to prevent condensation build-up on surfaces. Pliable at temperatures of -40°F to 172°F (-40°C to 78°C). ANSI/UL 723 certified

Yellow Card #R20969 Thickness: 1/8" - 1/4"

> (.32 cm - .64 cm) Color: Gray

70P UL

Low density industrial PVC foam. ANSI/UL 94 approved component in electrical applications. Note: UL 94 HF-1/HBF is gauge dependent. Yellow Card #F112126

Thickness: 1/16" - 3/4" (.16 cm - 1.9 cm)

Colors: Black, Grav



Mylar

Effective in a variety of non-critical sealing applications. Mylar casting substrate provides dimensional stability. Available in a low, medium. and high density. Self-wound on PET.

> Thickness: Based on foam type

Colors: Black, Gray



Clings to glass and other non-porous surfaces without adhesive. Available with pressure sensitive adhesive for lamination to cork or other substrates.

Thickness: 1/16" - 3/16" (.16 cm - .48 cm)

Colors: Black, Natural