

# Novagard® 500 Series 500-PV

## Preliminary Specification Data – Technical Data Sheet



### DESCRIPTION

Novagard 500-PV is a two-component (10:1), 100% alkoxy silicone, neutral cure sealant that builds high bonding and elastomeric strength for industrial assembly, solar panel and junction box application, especially for substrates: glass, aluminum, steels and plastics. It develops high green strength, so it improves your production efficiency. Novagard 500-PV adhesive/sealant allows for the movement of assemblies without silicone transfer or substrate shifting in hours.

### FEATURES AND BENEFITS

- Fast curing
- RoHS compliant and Halogen free
- Non-corrosive, low odor
- Excellent adhesion to a wide variety of substrates including glass, metals and plastics
- Wide operating temperature range
- Fast setting and fast curing enabling reduced production times

Novagard 500-PV demonstrates outstanding long-term resistance to natural weathering including extreme temperatures, ultraviolet radiation, rain, and snow, with negligible change in elasticity.

### APPLICATIONS

Novagard 500-PV functions as an adhesive sealant that develops bonds to most substrates (glass, plastic and metals) and commonly used accessories in industrial assembly. It allows for high unit throughput, low pumping viscosity on production equipment, and void-free filling of the sealant joint.

Typical applications including:

- Seam sealing
- Bonding to Glass, Plastic and Metals
- Bonding and sealing in appliance applications
- General assembly sealing

### INSTALLATION

As with all two-component materials, the work-life and cure times of Novagard 500-PV are dependent upon environmental conditions such as temperature. The material should be continued to room temperature before use. Adhesion should be checked on small samples prior to full-scale production.

### AVAILABILITY

Novagard 500-PV is available in 55-gallon drums and in 5-gallon pails, and two-component 10:1 cartridge.

### STORAGE

Novagard 500-PV has a shelf life of twelve (12) months from the date of manufacture for Part A, and 6 month for Part B, as indicated by the lot number when stored in the original, unopened container at, or below, 75°F (24°C).

### SAFETY AND DISPOSAL

Consult and obey all applicable local, state, and federal regulations for the disposal of solvent and silicone waste. For additional information consult product S.D.S.

Silicone setting blocks are recommended for direct contact with Novagard 500-PV. Compatibility testing is recommended on all materials that are to be in direct contact with Novagard 500-PV.

### TYPICAL MIXED PROPERTIES\* - Preliminary

Physical Property	Test Method	Typical Value
Appearance		Black
Specific Gravity		
Part A	ASTM D0792	1.40
Part B		1.01
Viscosity (cPs)		
Part A	ASTM D1084	140,000
Part B		168,000
Mixed Ratio		10:1
Tack-Free Time	ASTM D2377	60 minutes
Cure time	23 ± 2 C, RH50%	8 hours

### TYPICAL CURED PROPERTIES (23 ±2C, RH 50% x 7 days)\* - Preliminary

Physical Property	Test Method	Typical Value
Appearance		Black
Tensile Strength (psi)	ASTM D412	268
Hardness (Shore A)	ASTM D2240	48
Elongation (%)	ASTM D412	100
Adhesion		
Glass	ASTM D897	180 psi
Aluminum		180 psi
Steel		>130 psi
Volume Resistivity (Ω cm)	ASTM D257/C961	7.6 x 10 <sup>16</sup>
Dielectric Strength	ASTM D149	38.3 kV/mm 975 v/mil
Tensile Bonding		
Glass/ Aluminum/ Steel Initial	ASTM D897	>130 psi
After DH 2,000*		>50% of Base >90% Cohesive Failure
Shear Bonding		
Glass/ Aluminum/ Steel Initial	ASTM C974	>100 psi
After DH 2,000*		>50% of Base >90% Cohesive Failure

\*DH2000: Dark heat at 85C, RH85% for 2000 hours

### CERTIFICATIONS

Physical Property	Typical Value
UL 94	HB (Pending)
UL 746 A	Pending
UL 746 B	Pending

\*The values outlined reflect testing that was conducted under laboratory conditions, actual results may vary. The information provided in the above table is not intended for use in preparing specifications. Please consult the manufacturer for additional information.

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### General Instructions

a) For best performance bond surfaces should be clean, dry and free of any contaminants and oils. b) Mix Parts A and B evenly according to the applicable mix ratio. Machine meter mix is recommended. c) Apply the mixture to the surface or seam. Automated dispensing equipment is recommended for seam sealing applications. d) Excess materials can be removed after the fixture time. e) It is recommended to schedule a timely purge for the use of mixed material in the static mixer. This is done to avoid inconsistent mixing and to ensure desired performance and properties. f) Material is a secondary moisture-cure type material. It will start to cure immediately after mixing two-components. Moisture in the air will assist to cure material.

### ADDITIONAL INFORMATION

Novagard believes that the information provided is a true and accurate description of the typical characteristics of the aforementioned product; however, it is the responsibility of the individual user to thoroughly test the product in their specific application to determine performance, efficacy, and safety.