

Medium Density Foam Specifications



DESCRIPTION

Foam Seal Medium Density is an industrial, closed cell PVC foam.

APPLICATIONS

Foam Seal Medium Density is used for applications requiring a combination of flexibility and strength. Medium Density foam permits clean die cuts and fastener penetration. Medium Density has an application temperature range of -40°F to 172°F (-40°C to 78°C).

BACK STRIPPING

Also known as reverse wrapping. Foam Seal/Novagard manufactures the foam with the adhesive side exposed. The length is determined with the foam used in this manner. When the use requires the adhesive side to be against the paper, the product has to be reverse wrapped so the uncoated foam is exposed. This causes a loss of yield in length. The reason for this loss is that the configuration of the foam is changed because the foam is compressed onto a shorter length of liner. The loss will be equal to the outer circumference of the material minus 10 inches.

STORAGE

Product shelf life begins on the date of production as referenced by the lot number. Foam Seal Medium Density has a shelf life of 6 months with adhesive and 2 years without adhesive when stored at or below 75°F (24°C).

ADDITIONAL INFORMATION

Foam Seal/Novagard believes that the information provided is a true and accurate description of the typical characteristics of the aforementioned product; however, it is the responsibility of the individual user to thoroughly test the product in their specific application to determine performance, efficacy, and safety.

PRODUCT SPECIFICATIONS*

Parameter	Condition	Specification
Gauge (Thickness)	1/16" to <1/8" (0.15875 cm to <0.3175 cm)	+/- 20%
	1/8" to <3/16" (0.3175 cm to <0.47625 cm)	+/- 15%
	3/16" to 1/2" (0.47625 cm to 1.27 cm)	+/- 10%
Width (Rolls)	3/16" to <2" wide (0.47625 cm to <5.08 cm)	+/- 1/32"
	2" to 52" wide (5.08 cm to 132.08 cm)	+/- 1/16"
Length	≤ 50' (15.24 m) long > 50' (15.24 m) long	0" to +6" -1% to +2%
Density		9.0 – 13.0 (144 – 208 kg/m ³)
Adhesion	Stainless steel	20 oz / in min (223 g / cm min) Typical value: >30 oz/in (>335 g / cm)

* Foam without adhesive or liner unless noted. Specifications based on a sample size of three to five. Testing to these specifications may be dependent on the specific application. Specifications are subject to change without notice.

TYPICAL PROPERTIES

	Test Method	Typical Values
Force to Compress 3/8" @ 25% 1/2" @ 25% 3/8" @ 50% 1/2" @ 50%	ASTM D1667	3.04 psi (20.96 kPa) 3.93 psi (27.10 kPa) 5.65 psi (38.96 kPa) 9.38 psi (64.67 kPa)
Compression Deflection	ASTM D1667	1.67 psi (11.51 kPa)
Water Absorption	ASTM D1056	2.6%
Tensile Strength (Die A)	ASTM D412	42 psi (289.6 kPa)
Elongation With Adhesive	ASTM D412	235%
Elongation Without Adhesive	ASTM D412	284%
Flammability (Rate – mm/min.)	MVSS 302	Self-Extinguishing
Hardness (Shore 00)	ASTM D2240	34

The information provided in the above table is not intended for use in preparing specifications. Information for reference is intended as a general guideline only. Typical values are based on a sample size of three to five and performed within 2 weeks of manufacture.