

**Novagard® 800 Series 800-610**  
**UV Cure Silicone**  
**Specification Data**

**NOVAGARD®**

**DESCRIPTION**

Novagard 800 Series 800-610 is a UV curable silicone gel. This non-corrosive, single-component silicone will cure to an optically clear solid elastomer in seconds upon exposure to ultraviolet (UV) light.

**APPLICATIONS**

- Printed circuit/wiring boards
- Flexible hybrid electronics
- Rigid electronics
- Sensitive components and harsh environments
- Potting & Encapsulation

**FEATURES & BENEFITS**

- Electronics grade
- Exceptionally fast cure
- Single component
- 100% solids
- No solvents
- Non-corrosive, neutral cure
- Enhances reliability of delicate components
- Provides stress and shock relief

**APPLICATION METHOD**

Novagard 800-610 can be applied by automated needle dispensing, hand dispensing, flow coating, or hand brushing.

**UV CURE CONDITIONS**

All laboratory experiments were conducted using a mercury vapor "H" bulb. A broad-spectrum UV source is strongly recommended. A tack-free surface requires 3-5 seconds at a minimum of 1,000 mJ/cm<sup>2</sup> (UVA). Note, that longer exposure times are required for lower intensity lamp conditions.

LED UV lamp systems may provide a sufficient cure if the output wavelength is near 365 nm. A tack-free surface requires 3-5 seconds at a minimum of 4,000 mJ/cm<sup>2</sup> (365nm LED). Note, that longer exposure times are required for lower-intensity lamp conditions. Users are responsible to test and validate cure efficacy.

**PRODUCT SPECIFICATIONS\***

Physical Property	Test Method	Typical Value
Appearance		Clear
Form		Sprayable
Viscosity (cPs)	Brookfield RV #5 @ 10 rpm	1,000
Cure Chemistry		UV Only
Shadow Area Cure		No
UV Tracer		No

**TYPICAL PROPERTIES\***

Physical Property	Test Method	Typical Value
Specific Gravity	ASTM D1875	0.98
Hardness (Shore A)	ASTM D2240	19
Tensile Strength (psi)	ASTM D412	14.5
Elongation (%)	ASTM D412	155
Lap Shear Strength (%)	ASTM D1002	
Glass		2.87
FR4		2.21
Refractive Index		1.41
Transmittance (%)		
450nm		92%
550nm		93%
740nm		94%
CTE (1/°C)		3.86x10 <sup>-4</sup>

**ELECTRICAL PROPERTIES\***

Electrical Property	Test Method	Typical Value
Dielectric Strength	ASTM D149	>35.71 kV/mm >907 V/mil
Dielectric Constant at 100 Hz	ASTM D150	2.31
Dielectric Constant at 100 kHz	ASTM D150	2.31
Dissipation Factor at 100 Hz	ASTM D150	0.0010
Dissipation Factor at 100 kHz	ASTM D150	0.0026
Volume Resistivity (Ω cm)	ASTM D257	7.22 x 10 <sup>14</sup>

\* The values outlined reflect testing that was conducted under laboratory conditions, actual results may vary. Results are after UV cure and 7 days in ambient conditions.

(continued on page 2)

#### Depth of Cure

UV curable silicones require UV waves to penetrate the silicone in order to initiate a cure. Therefore, the depth of cure is limited by UV wave transmittance. Most of our UV cure silicones can be sufficiently cured to depths of >20 mm at 1000 mJ/cm<sup>2</sup> depending on formulation ingredients.

#### **TYPICAL SURFACE PREPARATION**

Novagard 800 Series 800-610 can be applied to cleaned and “no clean” surfaces. It is recommended to test this product for compatibility with all contact surfaces.

#### Clean Up

Common solvents such as isopropyl alcohol (IPA), odorless mineral spirits (OMS), or acetone can be used to help with the cleanup of uncured silicone. For cured silicone, soften the silicone first with solvent and then brush or scrape away.

#### Repairability

Novagard UV-curable silicone conformal coatings and sealants are repairable and can be removed from substrates and circuitry by scraping or cutting. Additionally, one can use solvents to swell the silicone making it much easier to scrape or brush away from the surface. This method can be used for circuit boards where a component requires replacement. Once a component is replaced, fresh silicone can be brushed or poured on the bare component and then cured.

#### **ADDITIONAL INFORMATION**

##### Useful Temperature Ranges

Silicones withstand extremely high and low temperatures with little to no property change due to its non-reactive and stable structure. Most Novagard silicones have an operational temperature range of -40°F to 392°F (-40°C to 200°C) for long periods of time. This can vary, however, depending on the formulation, configuration, and stress sensitivity of components in the application, in addition to cooling rates, hold times, and prior temperature history.

Novagard believes that the information provided is a true and accurate description of the typical characteristics of the aforementioned product; however, it is the responsibility of the individual user to thoroughly test the product in their specific application to determine performance, efficacy, and safety.

#### **PACKAGING**

Novagard 800-610 is available in 310 ml cartridges (10-ounce) and 5-gallon pails. Samples are typically provided in 30 cc hybrid syringes although larger sample sizes may be an option. If you require a different package size for a long-term commercial purchase, contact your Novagard representative.

#### **STORAGE AND SHELF LIFE**

Novagard 800-610 when stored in its original, unopened container at or below 80°F (27°C) is usable for up to twelve (12) months. Refrigeration down to 37°F (3°C) may prolong the shelf life of the material in unopened, original packaging, and usefulness must be determined by the end user.

#### **CUSTOMIZATION**

As the largest R&D group in our class, we have significant expertise and experience in a wide array of technical disciplines. Our team includes experienced Ph.D. scientists and engineers along with subject matter experts who can customize our family of UV and UV dual cure silicone products to fit your exact needs.

Any of our UV or UV dual cure silicone products may be modified with adhesion promoters designed for specific substrates, even low-energy substrates like polyethylene terephthalate (PET). In addition to modifying the adhesion profiles of any of our UV or UV dual cure silicone products, we can also adjust any of the following physical properties as needed:

##### Uncured:

- Viscosity
- Thixotropy
- Pot life
- UV tracer

##### Cured:

- Shore hardness
- Tensile strength
- Adhesion
- Elongation

Contact us at (216) 881-8111 or [products@novagard.com](mailto:products@novagard.com). We'd be happy to discuss your specific project.

#### **COMPLIANCE INFORMATION**

Novagard 800-610 does not contain any substances included on the most recently published REACH “Candidate List of Substances of Very High Concern”.

Novagard 800-610 does not contain any chemicals on the Prop65 list at a level requiring special labeling.

#### **PRECAUTIONS**

Consult and obey all applicable local, state, and federal regulations for the disposal of solvent and silicone waste. For additional information consult the product safety data sheet (SDS).