

Novagard® 600 Series 600-251 Potting and Encapsulant Specification Data

NOVAGARD®

DESCRIPTION

Novagard 600 Series addition cure 600-251 is a two-component silicone that when mixed, cures to a hard elastomer with improved thermal conductivity. This material is ideally suited for application as a general potting compound in power supplies, connectors, industrial controls, and junction boxes.

FEATURES

- Wide range of compatibility
- Low shrinkage
- No exotherm during curing
- Flowable
- Excellent dielectric properties
- No solvents or cure by-products
- No post-cure cure required
- UL 94 V0 certification pending

INSTRUCTIONS

The two parts are shipped in separate containers that are labeled Part A and Part B. The compound is designed with a 1:1 volume-to-volume mix ratio. While the material may be mixed by hand, it is more appropriate to use automated, meter-mixing equipment as the work life is short. The ultimate cure time is under 4 hours and heat can accelerate the cure time. Automated mixing equipment eliminates the need for a deaeration cycle. If mixing by hand, weigh 100 parts of Part A into an appropriately sized mixing vessel; add 100 parts of Part B, mix thoroughly, and cast into power after short vacuum degas.

STORAGE

Novagard 600 Series 600-251 may be stored in the original unopened containers at, or below, 77°F (25°C) for up to 12-months.

AVAILABILITY

Novagard 600 Series 600-251 is available in 1-gallon pails, 5-gallon pails or 55-gallon drums.

PRECAUTIONS

Certain materials, chemicals, curing agents, and plasticizers may inhibit the cure. The most notable are organo-tin catalysts, amino compounds, polysulfide, and other sulfur-containing materials.

Do not use in or around highly oxidative chemicals such as liquid oxygen, chlorine, or peroxides. Not recommended for surfaces that are to be painted.

PRODUCT SPECIFICATIONS (UNMIXED)

Physical Property	Test Method	Typical Value
Mix Ratio	Base: Catalyst (by volume/weight)	1:1
Specific Gravity Part A Part B	ASTM D1875	1.60 1.60
Viscosity (cPs) Part A Part B	ASTM E3119 (Brookfield HBT #2 @ 20 rpm)	6,000 5,400

PRODUCT SPECIFICATIONS (MIXED)

Physical Property	Test Method	Typical Value
Appearance	After mixing	White Flowable
Viscosity (mix) (cPs)	ASTM E3119 (Brookfield HBT #2 @ 20 rpm)	5,700
Working Time (hours)	ASTM D3532	2 @ RT
Cure Time	ASTM D3532	24 hours @ RT 30 minutes @ 140°F (60°C)

TYPICAL PROPERTIES*

Physical Property	Test Method	Typical Value
Tensile Strength (psi)	ASTM D412	420
Elongation (%)	ASTM D412	71
Hardness (Shore A)	ASTM D2240	52
Thermal Conductivity (w/m*K)	ASTM D5470	0.60
Thermal Expansion CTE (ppm/°C)	ASTM E831	250
Volume Resistivity (Ω cm)	ASTM D257	7.20 + 14
Dissipation Factor (100 Hz/100 kHz)	ASTM D150	0.0317 / 0.0058
Dielectric Constant (100 Hz/100 kHz)	ASTM D150	3.38 / 3.23
Dielectric Strength	ASTM D149	> 22 kV/mm > 559 V/mil

CERTIFICATIONS

Physical Property	Test Method	Typical Value
Outgassing (TML & CVCM)	ASTM E595	Pass

*The values outlined reflect testing that was conducted under laboratory conditions, actual results may vary. The information provided in the above table is not intended for use in preparing specifications. Please consult the manufacturer for additional information.

*Total Mass Loss

*Collected Volatile Condensable Material

ADDITIONAL INFORMATION

Novagard believes that the information provided is a true and accurate description of the characteristics of the aforementioned product, however, it is the responsibility of the individual user to thoroughly test the product in their specific application to determine performance, efficacy, and safety