

Novagard® 400 Series 400-202

Technical Specification Data



DESCRIPTION

Novagard 400 Series 400-202 is a single-component, silicone sealant and/or adhesive. A non-flowable, paste product, Novagard 400 Series 400-202 provides fast tack-free times and high green strength.

APPLICATIONS

Novagard 400 Series 400-202 is ideal for applications that require quick cures and early green strength development. As an adhesive, Novagard 400 Series 400-202 outperforms slower materials in multi-step assembly applications where the fast tack and early strength combine to hold the assembly together as the unit moves from station to station.

INSTALLATION

As with all single-component materials, the work life and cure times of Novagard 400 Series 400-202 are dependent upon environmental conditions such as temperature, humidity, and application thickness. Adhesion should be checked on small samples prior to full-scale production.

AVAILABILITY

Novagard 400 Series 400-202 is available in 5-gallon pails and 55-gallon drums.

STORAGE

Novagard 400 Series 400-202 has a shelf-life of twelve (12) months from the date of manufacture, as indicated by the lot number, when stored in the original, unopened container at, or below, 75°F (24°C).

PRECAUTIONS / LIMITATIONS

Consult and obey all applicable local, state, and federal regulations for the disposal of solvent and silicone waste. For additional information consult product S.D.S.

Do not use in or around highly oxidative chemicals such as liquid oxygen, chlorine, or peroxides. Not recommended for surfaces that are to be painted.

In confined cure conditions, Novagard 400-202 may discolor brass, copper, or other sensitive metals. Novagard 400 Series 400-202 may stress craze molded polycarbonate.

PRODUCT SPECIFICATIONS

Physical Property	Test Method	Performance Range
Appearance		Black Paste
Specific Gravity		1.01 – 1.06
Skin Over Time (minutes)	3/8" @ 50% RH & 77°F	4 – 7
Through Cure (hours)	1/8" @ 50% RH & 77°F	<72
Extrusion Rate (g/min)	1/8" orifice @ 90 psi	>100

TYPICAL PROPERTIES*

Physical Property	Test Method	Typical Value
Viscosity (cPs)	Brookfield #7 @ 10 rpm	350,000 – 750,000
Hardness (Shore A)	ASTM D2240	20 ± 5
Tensile Strength (psi)	ASTM D412	150 – 200
Elongation (%)	ASTM D412	500 – 600
Tear Resistance (pli)	ASTM D624	30 – 35
Adhesion (pli)	ASTM C794	Glass 12 – 15
Aluminum		10 – 14
Lexan®		12 – 15
Listings/Specifications		GM 9985557 GMW18180

*The values outlined reflect testing that was conducted under laboratory conditions, actual results may vary. The information provided in the above table is not intended for use in preparing specifications. Please consult the manufacturer for additional information.

ADDITIONAL INFORMATION

Novagard believes that the information provided is a true and accurate description of the typical characteristics of the aforementioned product, however, it is the responsibility of the individual user to thoroughly test the product in their specific application to determine performance, efficacy, and safety.