

Novagard® 400 Series 400-150 Specification Data



DESCRIPTION

Novagard 400 Series 400-150 is a single-component, oxime silicone sealant and/or adhesive. A non-flowable, paste product Novagard 400 Series 400-150 presents an excellent balance between rate of cure, adhesion, and physical properties. It has a lower odor than conventional acetoxycured silicones.

APPLICATIONS

Novagard 400 Series 400-150 functions as an adhesive sealant, which develops a bond to most common substrates without the use of a primer. This ready-to-use, single-component compound is typically used as an adhesive to bond dissimilar materials, as a sealant for creating formed-in-place gaskets, or a multitude of other applications. The service temperature is -40°C to 205°C.

INSTALLATION

As with all single component materials, work life and cure times of Novagard 400 Series 400-150 are dependent upon environmental conditions such as temperature, humidity, and application thickness. Adhesion should be checked on small samples prior to full-scale production.

AVAILABILITY

Novagard 400 Series 400-150 is available in 3 ounce tubes, 10.3 ounce cartridges, 5 gallon pails, and 55 gallon drums.

STORAGE

Novagard 400 Series 400-150 has a shelf life of eighteen (18) months from the date of manufacture, as indicated by the lot number, when stored in the original, unopened container at, or below, 75°F.

PRECAUTIONS / LIMITATIONS

Consult and obey all applicable local, state, and federal regulations for disposal of solvent and silicone waste. For additional information consult product S.D.S.

Do not use in or around highly oxidative chemicals such as liquid oxygen, chlorine, or peroxides. Not recommended for surfaces that are to be painted.

In confined cure conditions, 400 Series 400-150 may discolor brass, copper, or other sensitive metals. It may stress craze molded polycarbonate.

This material cures rapidly upon exposure to air. Drums and Pails may be observed to have formed a "skin" over the surface of the material. This is considered normal. Skin should be removed prior to use.

PRODUCT SPECIFICATIONS

Physical Property	Test Method	Performance Range
Appearance		Translucent Paste
Viscosity	Brookfield #7 @ 10 rpm	350,000 – 700,000 cPs
Skin Over Time	3/8" @ 50% RH & 77°F	5-10 minutes
Through Cure	3/8" @ 50% RH & 77°F	24 hours

TYPICAL PROPERTIES*

Physical Property	Test Method	Typical Value
Specific Gravity		1.00 – 1.05
Tensile Strength	ASTM D412	140 - 180 psi
Elongation	ASTM D412	500 - 600%
Tear Resistance	ASTM D624	30 – 35 pli
Shore Hardness	ASTM D2240	20 ± 5
Adhesion Glass Aluminum Wood	ASTM D903	12 – 15 pli 10 – 14 pli 12 – 15 pli

*The values outlined reflect testing that was conducted under laboratory conditions, actual results may vary. The information provided in the above table is not intended for use in preparing specifications. Please consult manufacturer for additional information.

ADDITIONAL INFORMATION

Novagard believes that the information provided is a true and accurate description of the typical characteristics of the aforementioned product, however, it is the responsibility of the individual user to thoroughly test the product in their specific application to determine performance, efficacy, and safety.