

# UV Cure & Electronics Grade **Silicones**

Product Selection Guide

**NOVAGARD**





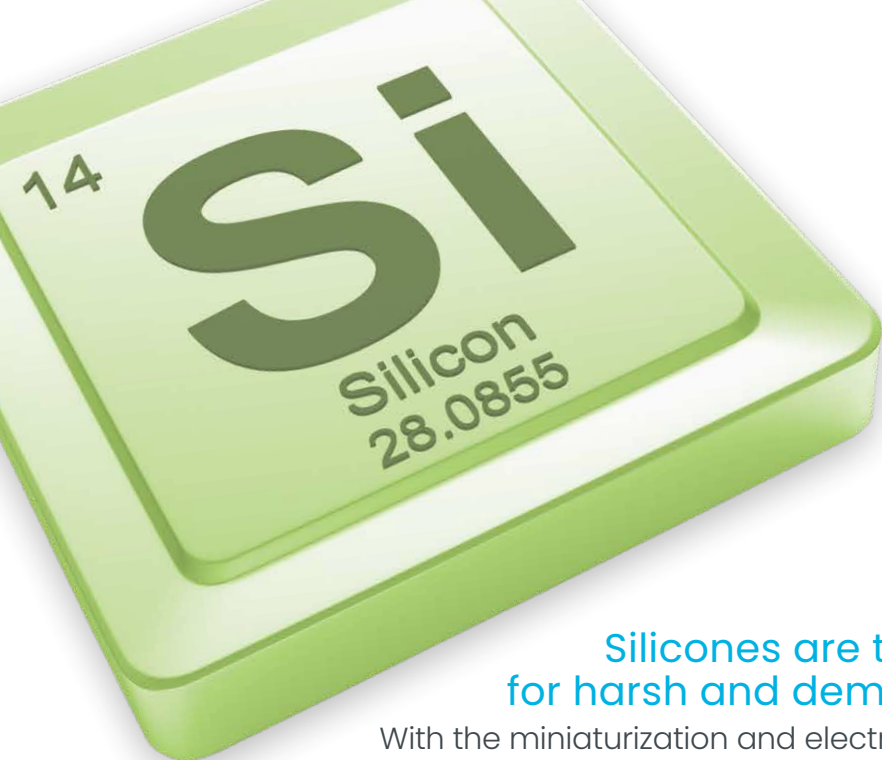
*Whatever you're doing with  
your electronics manufacturing*

**Conformal Coating  
Encapsulating & Potting  
Gasketing  
Adhering, Staking, Glob Topping**

**Silicone** does it better.

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The values outlined in the following tables reflect testing that was conducted under laboratory conditions,  
actual results may vary. Some data in the enclosed tables are derived from pre-production samples and are subject to change.  
The information provided in the tables is not intended for use in preparing specifications. Please consult your sales representative for additional info.



## Silicones are the go-to material for harsh and demanding environments

With the miniaturization and electrification of everything, silicones play a vital role in today's manufacturing process.

Silicone's unique molecular structure provides the rare combination of increased flexibility and high temperature resistance, allowing more versatility in the design, assembly process, and performance characteristics of modern electronics:

- **Maximum stress relief** caused by thermal cycling
- **Extraordinary protection** against shock and vibration
- **Extreme thermal stability** for more reliable performance at sustained temperatures ranging from -40°F to 392°F (-40°C to 200°C)
- **High dielectric strength** and **insulation resistance**
- **Stronger resistance** to UV radiation
- Simple **solvent-free** handling and processing

**Conformal Coating** p8  
**Encapsulating & Potting** p14  
**Gasketing** p24  
**Adhering, Staking, Glob Topping** p30

# Silicone does it better. And nobody does silicone better than **Novagard**.

Standard silicones utilize acetoxo or oxime cure mechanisms, releasing acetic or ketonic acid fumes, which can corrode copper and other metals. By using an **alkoxy cure**, electronics grade silicones release only non-corrosive methanol which is not harmful to sensitive electronics.

In addition, Novagard **Electronics Grade Silicones** are formulated without non-reactive plasticizers for **superior performance** within a wide range of possible uses.



## Cure chemistries

Curing is the process by which the liquid (wet) silicone is converted into a solid form. During this process, the silicone polymer chains and other elements of the material bind together in a process called crosslinking. Novagard offers multiple cure mechanisms in our product line, providing designers and engineers with options for material selection and optimizing processing on the manufacturing floor.

### Moisture Cure

These materials react with moisture (humidity) in the atmosphere to drive the crosslinking process. The moisture-cure crosslinking process produces a small amount of byproduct. Depending on the type of moisture cure, some of these byproducts can be corrosive to copper and yellow metals. For electronics applications, engineers will typically prefer an alkoxy moisture cure, which produces only non-corrosive methanol.

Novagard offers one component and two component moisture cure materials. Single component materials arrive from Novagard completely mixed and ready to use. The cure rate of single component materials is limited by the rate at which the material can absorb moisture from the atmosphere.

Novagard two component moisture cure materials are separate components (Part A and Part B) that must be mixed prior to use. The moisture required to drive the crosslinking process is contained within one of the components, which allows these products to cure rapidly, speeding production in customer manufacturing environments. The mix ratio of two component systems may be fixed or variable, depending on the composition of the formula. These products are typically meter-mixed for precise control.

### Addition Cure

Addition cure materials arrive from Novagard as separate components (Part A and Part B) that must be mixed in a specific ratio prior to use. Everything necessary to crosslink these materials is contained within either Part A or Part B. Once the two components are mixed, the platinum catalyzed reaction occurs automatically – no added moisture or energy is necessary to



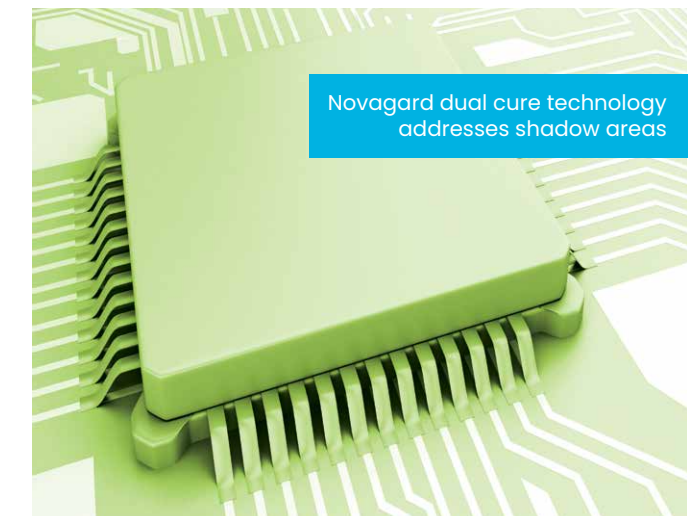
complete the reaction (although the cure can often be accelerated with heat). Two component addition cure materials crosslink very uniformly and predictably – at any depth desired – allowing for deep section potting. In addition, these materials do not absorb any constituent from the atmosphere nor release any byproduct – making them very dimensionally stable – preventing virtually all shrinkage and reducing stress on surrounding components. Addition cure materials typically have very limited adhesion, further reducing stress on components. Certain contaminants can interfere with the platinum cure system (“platinum inhibition”), so proper industrial hygiene is necessary when working with these materials.

### UV Cure & UV/Dual Cure

Novagard UV Cure and UV / dual cure materials are premixed and arrive ready to use. Once dispensed, these materials require energy to drive the crosslinking process. This energy comes from UV light, traditionally from a broad-spectrum mercury lamp, but more recently from a narrow spectrum LED lamp. Our UV only and UV / dual cure materials can be cured by using either a broad-spectrum UV system or a **365nm LED** UV system. For the broad-spectrum UV system, we recommend a minimum dosage of 1,000 mJ/cm<sup>2</sup>. For the 365nm LED UV system, we recommend a minimum dosage of 4,000 mJ/cm<sup>2</sup>. Once exposed to sufficient UV energy, the crosslinking process occurs very rapidly – often as quickly as 3 – 5 seconds.

UV materials will not cure without exposure to UV light. The depth of cure is limited by the degree to which the UV light photons can penetrate the material and whether or not there are any obstructions which prevent the UV light from reaching all the material (shadow areas). UV only materials can typically cure to a depth of **~10 – 20mm** in a single pass. UV/dual cure materials typically cure to a depth of **~1mm under UV light**, with the balance of the material curing via a secondary moisture cure mechanism.

Once the primary UV cure is complete, these dual cure materials will draw moisture from the atmosphere to drive crosslinking of any material that did not receive sufficient UV exposure during the primary cure. This includes areas that exceed the penetration depth of the UV light, or material in a shadow area. This dual cure mechanism also allows these materials to develop good adhesion to the underlying substrate. This secondary moisture cure will produce a small amount of byproduct, so engineers and designers of electronics will typically prefer an alkoxy secondary cure.



# Novagard's **R&D** center of excellence and innovation **delivers results.**

**Industry relies on silicones.** Thousands of consumer, business, medical, and military electronic systems depend on silicones to seal, bond, and encapsulate electrical parts in order to protect delicate components and modules in harsh and demanding environments. Companies turn to Novagard for electronics grade alkoxy silicones that enable and enhance their technological innovations.



PCBs & Power Electronics



EV & Battery



Renewable Energy



LED & Lighting



Medical On-body



Aerospace



Consumer Electronics



Telecom



Solar

## Novagard scientists can modify silicone properties such as:

LOW	<b>HARDNESS</b>	HIGH
<div> <div> <b>Provides thermal and physical stress relief</b> <ul style="list-style-type: none"> <li>Allows components to expand and contract at different rates without crowding/contacting/harming each other</li> <li>Absorbs shock so vibration does not get transmitted to components</li> </ul> <b>Best for:</b> Dense topography, high thermal environments                 </div> <div> <b>Provides abrasion and impact resistance</b> <ul style="list-style-type: none"> <li>Protects raised, delicate components from being broken or knocked off</li> <li>Protects integrity of entire board/build against violent jolts and collisions</li> </ul> <b>Best for:</b> Delicate topography, protruding components, punishing environments                 </div> </div>		
LOW	<b>VISCOSITY</b>	HIGH
<div> <div> <b>Provides speedier and assured coverage throughout</b> <ul style="list-style-type: none"> <li>High-speed application and superior 'wet out' ability</li> <li>Easily flows into tight spaces, under components, and through vias</li> </ul> <b>Best for:</b> Intricate architecture, delicate potting, high-speed manufacturing, automated dispensing                 </div> <div> <b>Provides precise flow and distance spread control</b> <ul style="list-style-type: none"> <li>Allows for extremely targeted 'spot' application with no spread into 'keep-out' areas</li> <li>Permits damming and filling of larger, tightly defined areas</li> <li>Thicker application provides extra protection and vibration damping</li> </ul> <b>Best for:</b> Staking, laminating, filling large gaps, vertical surfaces                 </div> </div>		
LOW	<b>ADHESION</b>	HIGH
<div> <div> <b>Provides more controlled adhesion</b> <ul style="list-style-type: none"> <li>Permits future access to components for reworking and repair</li> <li>Coating will come off clean leaving substrate ready for reapplication</li> </ul> <b>Best for:</b> Products that reach 'failure mode' or require regular maintenance                 </div> <div> <b>Permanent adhesion, including low energy surfaces</b> <ul style="list-style-type: none"> <li>Simplifies process with no primer or corona treatment necessary</li> <li>Various types of substrates may be permanently bonded together</li> </ul> <b>Best for:</b> Assembly of difficult substrates, protecting unique technologies                 </div> </div>		
LOW	<b>THERMAL CONDUCTIVITY</b>	HIGH
<div> <div> <b>No conductive fillers, no fuss</b> <ul style="list-style-type: none"> <li>Meets the needs of most standard applications</li> </ul> <b>Best for:</b> Products emitting minimal heat, cost effectiveness                 </div> <div> <b>Actively moves heat away from components</b> <ul style="list-style-type: none"> <li>Protects components from thermal damage</li> <li>Standard thermal filler packages provide pathway for heat to travel &amp; dissipate</li> </ul> <b>Best for:</b> Semiconductors (Si, SiC, GaN), batteries, LED lighting, power supplies                 </div> </div>		

### THIXOTROPY

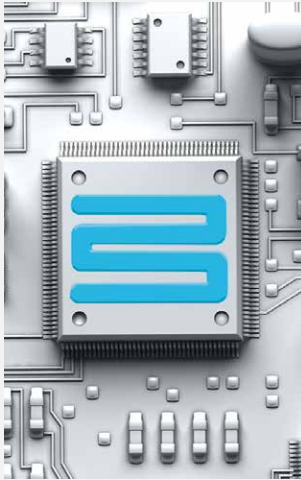
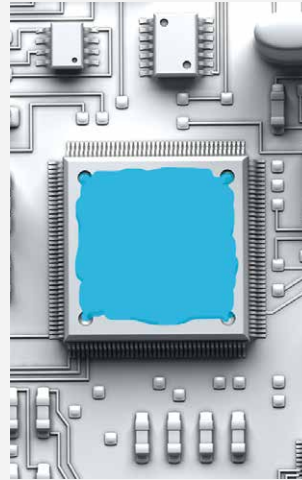

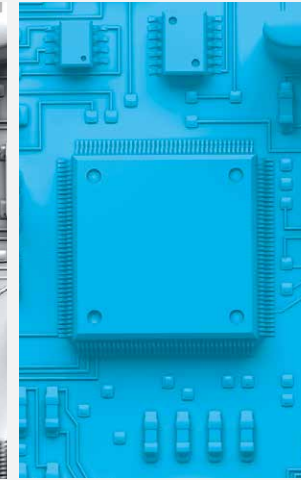
When you need absolute precision during dispensing, we can adjust thixotropy ratios to achieve it with your machinery. So when the pressure stops, the flow stops, and the bead holds its shape perfectly. Crucial for dot placement, bead formation, dam contours, and precise injections into extremely small crevices with no sagging, no spreading, and no dripping.

### CURE TIME

Depending on your application and your process — and even the precise set-up of your line — we can adjust and fine tune our silicone formulations to cure as quick (or not) as you need, and offer you tack-free handling in less than 5 seconds.

## Impact of rheology: Viscosity & Flowability

Just as crucial as achieving the required material performance is assuring the silicone is getting to where it needs to go using the dispensing equipment on your line. This is where proper viscosity and flowability selection is critical.

Non-Flowing Paste	High Viscosity Semi-Flowable	Medium Viscosity Flowable	Low Viscosity Sprayable
			
<p>Higher viscosity provides greater control of speed and distance of flow to prevent spreading into safe areas, while enabling thicker coating layers in one pass.</p>			<p>Lower viscosity aids high-speed production techniques such as spraying, flow coating, or jetting, and allows your coating to flow through vias or under components.</p>

## A leader in UV silicone

Now on our 4th generation of UV cure technology, Novagard is the **market leader** of **UV/dual cure silicones**. Our click-cure chemistry provides an unparalleled level of speed to your manufacturing process. With each generation, our chemists have improved our products, resulting in UV silicones with a faster secondary alkoxy moisture cure that offer better dielectric properties and superior adhesion.

## Committed to your success

As an innovator and manufacturer of silicones, Novagard enables our customers to develop new and **sustainable** ways of doing business. Mindful of our environmental impact, our products are PFAS and solvent free, so there is **no harmful VOC emissions** or outgassing.



# Conformal Coatings

	800-505FC page 10	500-210 page 11	800-520FC page 12	800-260 page 13
Essential Attributes	Sprayable		Flow or Dip Coating	
	PHYSICAL PROPERTIES			
Appearance	Clear, sprayable	Clear, sprayable	Clear, flowable	Translucent, flowable
Cure Chemistry	UV Alkoxy Dual Cure	Alkoxy Moisture Cure	UV Alkoxy Dual Cure	UV Oxime Dual Cure
Viscosity (cPs)	670	450	1,800	2,200
Tensile Strength	13 psi	65 psi	17 psi	-
Elongation	125%	95%	235%	-
Hardness (Shore A)	8	40	8	-
Flammability Class (UL94)	V-1	V-1	-	V-1
Specifications	UL 746E certified	UL 746E certified	UL 746E pending	UL 746E certified
	ELECTRICAL PROPERTIES			
Volume Resistivity	2.50x10 <sup>15</sup> Ω-cm	1.55x10 <sup>14</sup> Ω-cm	2.21x10 <sup>14</sup> Ω-cm	-
Dissipation Factor	0.0035 @100 Hz 0.0002 @100 kHz	0.0012 @100 Hz 0.0001 @100 kHz	0.0010 @100 Hz 0.0003 @100 kHz	-
Dielectric Constant	1.18 @100 Hz 1.18 @100 kHz	2.25 @100 Hz 2.25 @100 kHz	1.67 @100 Hz 1.67 @100 kHz	-
Dielectric Strength	>13 kV/mm >330 V/mil	>13.5 kV/mm >406 V/mil	>17.6 kV/mm >447 V/mil	-

Conformal coatings conform to the contours of PCBs to protect circuits from moisture, dirt, chemicals, dust, and other environmental contaminants. Novagard’s conformal coatings are solvent free and offer greater flexibility and vibration dampening than other types of coating materials.

As component density continues to increase, Novagard’s advanced conformal coatings provide the necessary electrical isolation to ensure long and trouble free service life. Our 4th generation UV/dual cure technology has further expanded and enhanced the electrical performance of these vital materials.



### Novagard conformal coating features

- UV options offer exceptionally fast, room temperature cure
- UV curing with no oxygen inhibition
- 100% solids, VOC compliant
- NO added solvents, no isocyanates, and are both PFAS-free and tin-free
- Thermally stable from -40°F to 392°F (-40°C to 200°C)
- Excellent adhesion to a variety of plastic and metal substrates, including FR-4 and copper
- Electronics grade and UL certifications
- Can be applied by spray coating, automated needle dispense, jetting, hand dispense, flow coating, brushing, or dipping

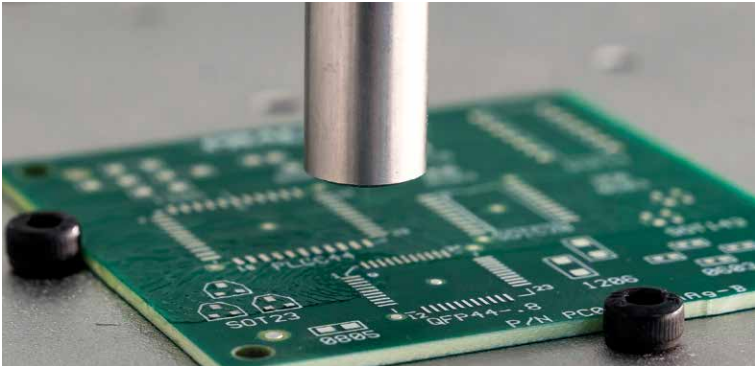
Sprayable Conformal Coatings

800-505FC

UV Alkoxy Dual Cure Sprayable Silicone 800-505FC

800-505FC is a UV curable silicone sprayable conformal coating. This non-corrosive, single component silicone cures to a solid elastomer in seconds upon exposure to ultraviolet (UV) light. 800-505FC is UL 746E certified and has a V-1 rating for flammability. This silicone contains a standard UV tracer for quality control and is easily applied using standard PCB spray coating equipment.

After the initial UV cure, 800-505FC has a secondary moisture cure which enhances adhesion and ensures no unreacted coating remains in shadow areas. This next generation of Novagard UV/dual cure silicone conformal coatings cures in a fraction of the time needed for traditional conformal coatings.



The speed and efficiency of UV curing can practically eliminate racking and WIP, is far more energy efficient, and requires a much smaller manufacturing footprint thereby reducing your total cost of ownership.

Offering a faster, more reliable cure, our 800 series of products is an attractive alternative to solvent-based silicone and epoxy solutions.

Used for:

- Printed circuit/wiring boards
- Flexible hybrid electronics
- Rigid electronics
- Sensitive components and harsh environments
- Conformal coating, sealing, and potting

Appearance & Form	Clear, sprayable
Cure Chemistry	UV Alkoxy Dual Cure
Viscosity (cPs) <small>Brookfield LV CPA - 522 @ 1.5 rpm</small>	670
Refractive Index (uncured)	1.40
Tensile Strength <small>ASTM D412</small>	13 psi
Elongation <small>ASTM D412</small>	125%
Hardness <small>(Shore A) ASTM D2240</small>	8
Specific Gravity <small>ASTM D1875</small>	0.98
Volume Resistivity <small>(Ω-cm) ASTM D257</small>	2.50x10 <sup>15</sup>
Dissipation Factor <small>(100 Hz / 100 kHz) ASTM D150</small>	0.0035 0.0002
Dielectric Constant <small>(100 Hz / 100 kHz) ASTM D150</small>	1.18 / 1.18
Dielectric Strength <small>ASTM D149</small>	>13 kV/mm >330 V/mil
Shadow Area Cure	Yes
UV Tracer	Yes
Service Temp	-40°F to 392°F (-40°C to 200°C)
Flammability Class <small>(UL 94)</small>	V-1
Listings / Specifications	UL 746E
Compliance	REACH, PFAS free, 50 state VOC

General Purpose Alkoxy Conformal Coating 500-210

500-210 is a balanced-performance translucent sprayable silicone featuring a rapid room temperature alkoxy moisture cure that can be further accelerated with moderate heat. This **solvent-free** conformal coating seals and protects components from dust, moisture, and environmental hazards. It's a ready-to-use, single component silicone that cures to a resilient elastomer that is tough, yet compliant enough to reduce strain on electronic components.

500-210 offers simple "dispense and forget" processing and skins over in as little as 10 minutes. This silicone is UL 746E certified and has a V-1 rating for flammability.

As one of our 500 series electronics-grade silicones, 500-210 is a neutral cure (alkoxy) sealant suitable for spraying or flow coating. When a non-corrosive product is required, 500-210 is an ideal coating with unprimed adhesion to many substrates that:

- Delivers a more uniform bond
- Offers a strong bond for applications where adhesion is critical
- Provides a barrier coating to protect against moisture and dust
- Helps dampen vibrations

500-210 contains a standard UV tracer for quality control.

Used for:

- Protecting sensitive electronic components and circuit boards
- Thin-section encapsulation
- General electronics/industrial coating applications requiring a non-corrosive product

500-210

Appearance & Form	Clear, sprayable
Cure Chemistry	Alkoxy Moisture Cure
Viscosity (cPs) <small>Brookfield LV CPA - 522 @ 1.5 rpm</small>	450
Refractive Index (uncured)	1.40
Skin-Time	<10 min
Tensile Strength <small>ASTM D412</small>	65 psi
Elongation <small>ASTM D412</small>	95%
Hardness <small>(Shore A) ASTM D2240</small>	40
Specific Gravity <small>ASTM D1875</small>	0.98
Volume Resistivity <small>(Ω-cm) ASTM D257</small>	1.55x10 <sup>14</sup>
Dissipation Factor <small>(100 Hz / 100 kHz) ASTM D150</small>	0.0012 0.0001
Dielectric Constant <small>(100 Hz / 100 kHz) ASTM D150</small>	2.25 / 2.25
Dielectric Strength <small>ASTM D149</small>	>13.5 kV/mm 406 V/mil
UV Tracer	Yes
Service Temp	-40°F to 392°F (-40°C to 200°C)
Flammability Class <small>(UL 94)</small>	V-1
Listings / Specifications	UL 746E
Compliance	REACH, PFAS free, 50 state VOC

Flowable Conformal Coatings

800-520FC

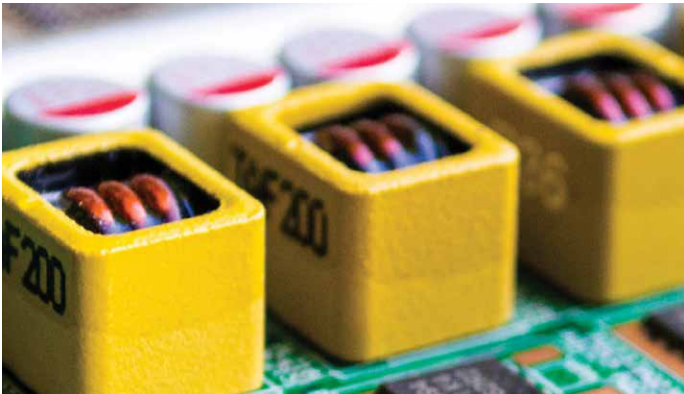
UV Alkoxy Dual Cure Flowable Silicone

800-520FC

This non-corrosive, single component silicone will cure to a solid elastomer in seconds upon exposure to ultraviolet (UV) light. 800-520FC has a secondary, neutral alkoxy moisture cure for enhanced adhesion and shadow cure. With a viscosity of ~1,800 cPs, this formulation is ideal for applying thicker layers of coating for applications requiring additional protection.

800-520FC’s secondary moisture cure begins immediately and can develop full adhesion in hours. The speed and efficiency of UV curing can practically eliminate racking and WIP, reducing the total cost of ownership. UV curing lamps are far more energy efficient and need less manufacturing space than the ovens required for traditional heat-cured solutions, further reducing operational costs.

800-520FC contains a standard UV tracer for quality control.



Used for:

- Printed circuit/wiring boards
- Flexible hybrid electronics
- Rigid electronics
- Sensitive components and harsh environments
- Conformal coating, sealing, and potting

Appearance & Form	Clear, flowable
Cure Chemistry	UV Alkoxy Dual Cure
Viscosity (cPs) <small>Brookfield LV CPA-52Z @ 15 rpm</small>	1,800
Refractive Index (uncured)	1.40
Tensile Strength <small>ASTM D412</small>	17 psi
Elongation <small>ASTM D412</small>	235%
Hardness <small>(Shore A) ASTM D2240</small>	8
Specific Gravity <small>ASTM D1875</small>	0.98
Volume Resistivity <small>(Ω-cm) ASTM D257</small>	2.21x10 <sup>14</sup>
Dissipation Factor <small>(100 Hz / 100 kHz) ASTM D150</small>	0.0010 0.0003
Dielectric Constant <small>(100 Hz / 100 kHz) ASTM D150</small>	1.67 / 1.67
Dielectric Strength <small>ASTM D149</small>	>17.6 kV/mm >447 V/mil
Shadow Area Cure	Yes
UV Tracer	Yes
Service Temp	-40°F to 392°F (-40°C to 200°C)
Listings / Specifications	UL 746E pending
Compliance	REACH, PFAS free, 50 state VOC

800-260

UV Oxime Dual Cure Flowable Silicone

800-260

With a viscosity of ~2,200 cPs, 800-260 offers reliable flow around complex part designs. This single component silicone will cure to a solid elastomer in seconds upon exposure to ultraviolet (UV) light.

800-260 also has a secondary oxime moisture cure for enhanced adhesion and shadow cure. Please note that the oxime secondary moisture cure can present potential corrosion issues with copper and yellow metals in enclosed applications, so please review your design with your Novagard representative.

800-260 is rated UL 746E, and carries a V-1 flammability rating. It contains a standard UV tracer for quality control.



Used for:

- Sensitive components and harsh environments
- Conformal coating, sealing, and potting

Appearance & Form	Translucent, flowable
Cure Chemistry	UV Oxime Dual Cure
Viscosity (cPs) <small>Brookfield RV #3 @ 20 rpm</small>	2,200
Shadow Area Cure	Yes
UV Tracer	Yes
Service Temp	-40°F to 392°F (-40°C to 200°C)
Flammability Class <small>(UL 94)</small>	V-1
Listings / Specifications	UL 746E
Compliance	PFAS free, 50 state VOC



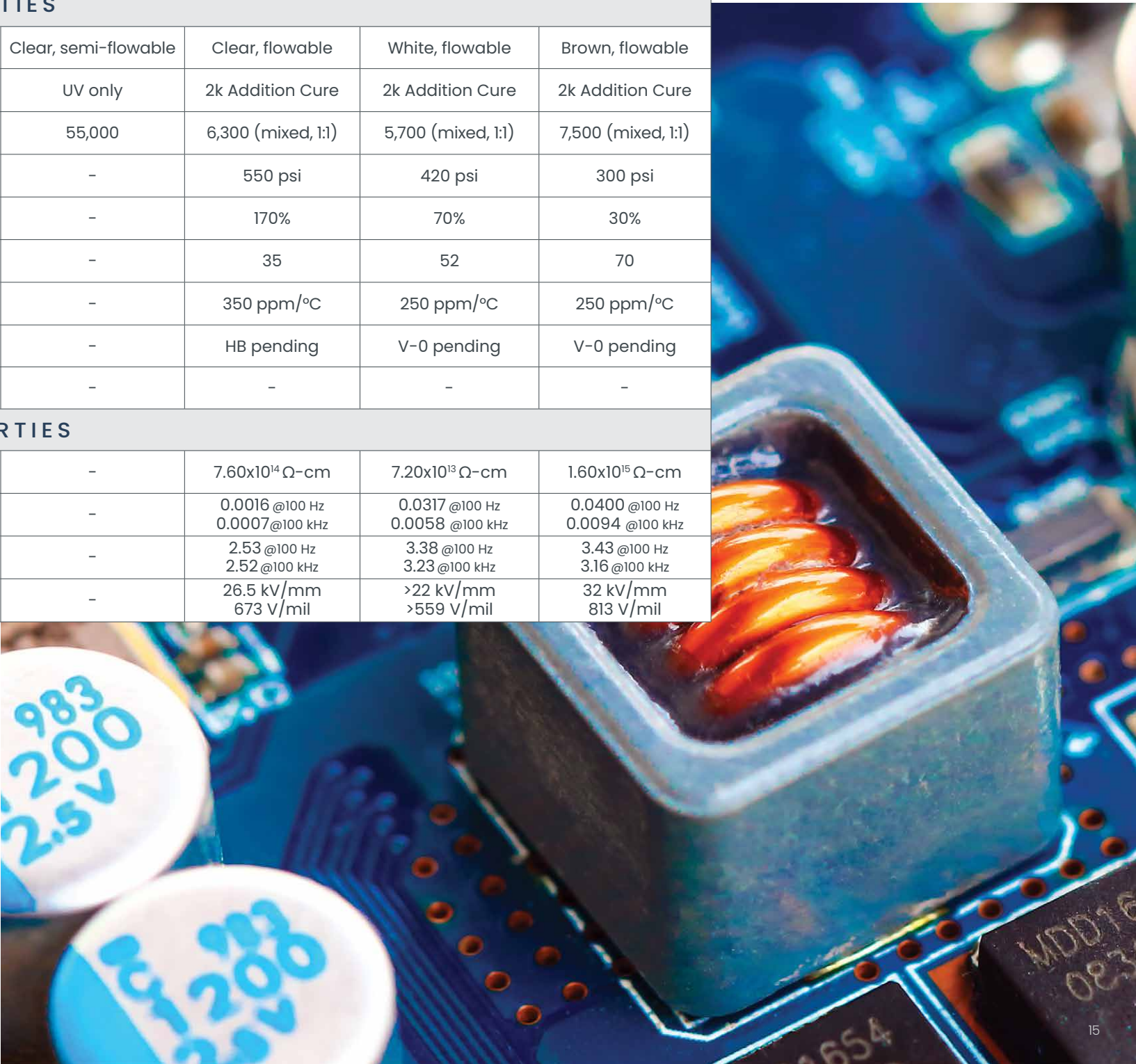
# Encapsulants, Pottants & Gels

	800-610 page 16	800-550 page 17	800-750 page 18	600-223* page 19	800-754 page 20	800-755 page 21	600-250* page 22	600-251* page 22	600-HV* page 23
Essential Attributes	Sprayable / Flowable Encapsulants		Sensor Coating Encapsulant	Soft Encapsulating Gels			Clear Pottant	Filled Encapsulant / Pottant	High Voltage Pottant
	PHYSICAL PROPERTIES								
Appearance	Clear, sprayable	Clear, flowable	Clear, semi-flowable	Clear, flowable	Clear, semi-flowable	Clear, semi-flowable	Clear, flowable	White, flowable	Brown, flowable
Cure Chemistry	UV only	UV Alkoxy Dual Cure	UV Alkoxy Dual Cure	2k Addition Cure	UV only	UV only	2k Addition Cure	2k Addition Cure	2k Addition Cure
Viscosity (cPs)	1,000	5,500	50,000	500 (mixed, 1:1)	50,000	55,000	6,300 (mixed, 1:1)	5,700 (mixed, 1:1)	7,500 (mixed, 1:1)
Tensile Strength	-	18 psi	15 psi	-	160 psi	-	550 psi	420 psi	300 psi
Elongation	-	295%	185%	-	520%	-	170%	70%	30%
Hardness (Shore A)	-	8	8	15 (Shore 000)	65 (Shore 000)	-	35	52	70
Thermal Expansion	-	-	-	400 ppm/°C	-	-	350 ppm/°C	250 ppm/°C	250 ppm/°C
Flammability Class (UL94)	-	-	V-1 pending	-	-	-	HB pending	V-0 pending	V-0 pending
Specifications	-	UL 746E pending	ISO 10993 pending UL 746E pending	-	-	-	-	-	-
	ELECTRICAL PROPERTIES								
Volume Resistivity	-	2.11x10 <sup>14</sup> Ω-cm	-	1.90x10 <sup>14</sup> Ω-cm	1.47x10 <sup>14</sup> Ω-cm	-	7.60x10 <sup>14</sup> Ω-cm	7.20x10 <sup>13</sup> Ω-cm	1.60x10 <sup>15</sup> Ω-cm
Dissipation Factor	-	0.0012 @100 Hz 0.0006 @100 kHz	-	0.0024 @100 Hz 0.0001 @100 kHz	0.0002 @100 Hz 0.0001 @100 kHz	-	0.0016 @100 Hz 0.0007 @100 kHz	0.0317 @100 Hz 0.0058 @100 kHz	0.0400 @100 Hz 0.0094 @100 kHz
Dielectric Constant	-	2.07 @100 Hz 2.07 @100 kHz	-	2.79 @100 Hz 2.80 @100 kHz	2.40 @100 Hz 2.40 @100 kHz	-	2.53 @100 Hz 2.52 @100 kHz	3.38 @100 Hz 3.23 @100 kHz	3.43 @100 Hz 3.16 @100 kHz
Dielectric Strength	-	>15.9 kV/mm >405 V/mil	-	13 kV/mm 330 V/mil	13 kV/mm 330 V/mil	-	26.5 kV/mm 673 V/mil	>22 kV/mm >559 V/mil	32 kV/mm 813 V/mil

\*Preliminary data

As the world continues to miniaturize and electrify everything, silicones play an increasingly vital role in protecting electrical components. Novagard silicones are used across a broad spectrum of applications where sensitive and critical components need to be protected from environmental conditions, shock, and vibrations.

Your electronics have very specific operational goals — our Novagard engineers can develop tailored silicone products with highly customized attributes to fit your requirements.



UV Cure Sprayable  
Silicone Encapsulant  
800-610

800-610 is a low viscosity, pourable or sprayable encapsulant. Its low viscosity ensures the material flows easily around components for thorough wet out and to prevent air entrapment. 800-610 is a UV cure silicone with no secondary moisture cure, offering very low adhesion. This non-corrosive, single component silicone will cure to a solid elastomer in seconds upon exposure to ultraviolet (UV) light.

This high-performance material will cure up to 20mm deep in a single pass under UV light. With a typical viscosity of ~1,000 cPs, 800-610 enhances reliability of delicate components, and provides both stress and shock relief.



Used for:

- Printed circuit/wiring boards
- Flexible hybrid electronics
- Rigid electronics
- Sensitive components and harsh environments
- Potting

Appearance  
& Form

Clear,  
sprayable

Cure  
Chemistry

UV only

Viscosity (cPs)  
Brookfield RV #5  
@ 10 rpm

1,000

Shadow Area  
Cure

No

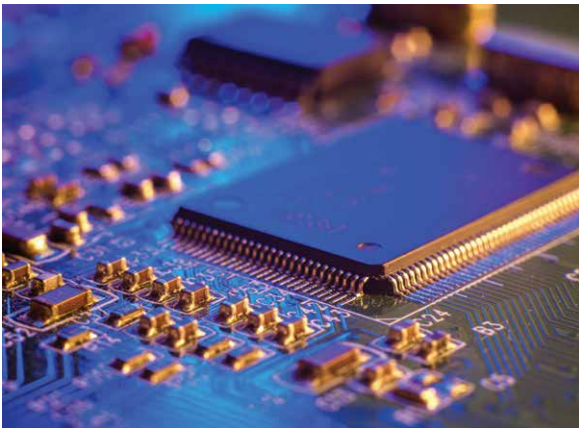
Compliance

REACH, PFAS free,  
50 state VOC

UV Alkoxy Dual Cure  
Flowable Silicone  
800-550

This non-corrosive, single component silicone will cure to a solid elastomer in seconds upon exposure to ultraviolet (UV) light. 800-550 has a secondary, neutral alkoxy moisture cure for enhanced adhesion and shadow cure. With a viscosity of 5,500 cPs, 800-550 flows readily to surround the complex geometry of modern circuitry design.

800-550 contains a standard UV tracer for quality control.



Used for:

- Sealing sensitive components and gaps against moisture and harsh environments
- Coating and protecting fiber optic cables
- Printed circuit/wiring boards
- Flexible hybrid electronics
- Rigid electronics
- Conformal coating, sealing, and potting

Appearance  
& Form

Clear,  
flowable

Cure  
Chemistry

UV Alkoxy  
Dual Cure

Viscosity (cPs)  
Brookfield LV CPA-522  
@ 15 rpm

5,500

Refractive Index  
(uncured)

1.40

Tensile  
Strength  
ASTM D412

18 psi

Elongation  
ASTM D412

295%

Hardness  
(Shore A)  
ASTM D2240

8

Specific  
Gravity  
ASTM D1875

0.98

Volume  
Resistivity  
(0-cm)  
ASTM D257

2.11x10<sup>14</sup>

Dissipation  
Factor  
(100 Hz / 100 kHz)  
ASTM D150

0.0012  
0.0006

Dielectric  
Constant  
(100 Hz / 100 kHz)  
ASTM D150

2.07 / 2.07

Dielectric  
Strength  
ASTM D149

>15.9 kV/mm  
>405 V/mil

Shadow Area  
Cure

Yes

UV Tracer

Yes

Service  
Temp

-40°F to 392°F  
(-40°C to 200°C)

Compliance

REACH, PFAS free,  
50 state VOC



UV Alkoxy Dual Cure  
Silicone Sensor Coating  
800-750

With a viscosity of ~50,000 cPs, 800-750 is a translucent silicone that clings readily electronics to coat and protect sensor systems. This non-corrosive, single component silicone will cure to a soft elastomer in seconds upon exposure to ultraviolet (UV) light, making it ideal for stress and strain relief, assembly of sensors, and protection of delicate sensor detector elements. The UV primary cure provides initial crosslinking in 3-5 seconds, coupled with a secondary alkoxy moisture cure for enhanced adhesion and shadow area curing.

800-750 is soft and compliant enough to be used for medical on-body applications, yet tough enough to hold up in automotive applications and other harsh and demanding environments.

This material is undergoing ISO 10993 bio-compatibility testing for use in medical devices.



Used for:

- Sensor coating
- Medical device electronics
- Printed circuit/wiring boards
- Flexible hybrid electronics
- Rigid electronics
- Sensitive components and harsh environments
- Formed-in-place gasketing
- Sealing and potting

Appearance & Form	Clear, semi-flowable
Cure Chemistry	UV Alkoxy Dual Cure
Viscosity (cPs) <small>Brookfield RV #5 @ 20 rpm</small>	50,000
Tensile Strength <small>ASTM D412</small>	15 psi
Elongation <small>ASTM D412</small>	185%
Hardness <small>(Shore A) ASTM D2240</small>	8
Specific Gravity <small>ASTM D1875</small>	0.98
Shadow Area Cure	Yes
UV Tracer	Yes
Service Temp	-40°F to 392°F (-40°C to 200°C)
Listings / Specifications	ISO 10993 pending UL 746E pending
Compliance	REACH, PFAS free, 50 state VOC

Soft Dielectric Potting Gel  
(2-part silicone)  
600-223

600-223 is a platinum catalyzed, addition cure, dielectric potting gel. This is a specialized silicone encapsulant, with low viscosity for easy flowability around complex components. 600-223 cures to an extremely soft elastomer, with no unreacted components remaining after cure. 600-223 retains much of the stress relief qualities of a liquid while providing the dimensional stability of an elastomer, protecting even the most delicate components from shock and vibration as well as thermal and mechanical stress. In addition, 600-223 protects circuits from the harmful effects of moisture, dust, and other contaminants, and provides electrical insulation for high voltage circuits. 600-223 cures clear, allowing for easy inspection of components.

Designed to protect the most delicate circuits and assemblies, 600-223's extremely low viscosity allows for excellent flow under and around incredibly complex geometries, while minimizing the stress on components during the potting process itself. Convenient 1:1 mix ratio and extended working time further simplifies processing by allowing for complete component wet out and thorough deaeration before curing.



Used for:

- Protecting delicate components
- Sealing PCB assemblies
- Encapsulating or potting electronic devices

Appearance & Form	Clear, flowable
Cured Appearance	Clear gel
Cure Chemistry	2k Addition Cure 1:1 (v:v)
Viscosity (cPs) <small>Brookfield HBT #2 @ 20 rpm</small>	Part A: 550 Part B: 450 Mixed: 500
Hardness <small>(Shore 000) ASTM D2240</small>	15
Specific Gravity <small>ASTM D1875</small>	0.95
Thermal Expansion (CTE) <small>(ppm/°C) ASTM E831</small>	400
Volume Resistivity <small>(Ω-cm) ASTM D257</small>	1.90x10 <sup>14</sup>
Dissipation Factor <small>(100 Hz / 100 kHz) ASTM D150</small>	0.0024 0.0001
Dielectric Constant <small>(100 Hz / 100 kHz) ASTM D150</small>	2.79 / 2.80
Dielectric Strength <small>ASTM D149</small>	13 kV/mm 330 V/mil
Working Time <small>ASTM D3532</small>	>2 hrs @ RT
Cure Time <small>ASTM D3532</small>	72 hrs @ RT 3 hrs @140°F (60°C) 30 min @212°F (100°C) 15 min @302°F (150°C)
Compliance	REACH, PFAS free, 50 state VOC

Preliminary data

Soft Encapsulating Gels

800-754

UV Cure Self-Leveling Soft Pottant/Encapsulant 800-754

Designed to maximize vibration damping, 800-754 is a very soft, translucent pottant/encapsulant. 800-754 is a low strength silicone with limited adhesion to reduce strain on delicate components. This non-corrosive, single component silicone will cure to a compliant elastomer in seconds upon exposure to ultraviolet (UV) light to a depth of up to 20mm in a single pass.

With a viscosity of ~50,000 cPs, it flows predictably during application. After curing, 800-754 has a solid surface that is soft (**not tacky**) that protects delicate components, and provides both stress and shock relief.



- Used for:
- Printed circuit/wiring boards
  - Flexible hybrid electronics
  - Formed-in-place gasketing
  - Rigid electronics
  - Sensitive components and harsh environments
  - Potting

Appearance & Form	Clear, semi-flowable
Cure Chemistry	UV only
Viscosity (cPs) <small>Brookfield HB #4 @ 20 rpm</small>	50,000
Tensile Strength <small>ASTM D412</small>	160 psi
Elongation <small>ASTM D412</small>	520%
Hardness <small>(Shore 000) ASTM D2240</small>	65
Specific Gravity <small>ASTM D1875</small>	0.98
Volume Resistivity <small>(Ω-cm) ASTM D257</small>	1.47x10 <sup>14</sup>
Dissipation Factor <small>(100 Hz / 100 kHz) ASTM D150</small>	0.0002 0.0001
Dielectric Constant <small>(100 Hz / 100 kHz) ASTM D150</small>	2.40 / 2.40
Shadow Area Cure	No
UV Tracer	No
Service Temp	-40°F to 392°F (-40°C to 200°C)
Compliance	REACH, PFAS free, 50 state VOC

Clear Pottant

800-755

UV Cure Pottant & Encapsulant Soft Gel 800-755

800-755 is an incredibly soft, non-corrosive, single component gel that is an ideal pottant or encapsulant. It will cure in seconds upon exposure to ultraviolet (UV) light, forming a soft - yet **tacky** - flexible, resilient cushion which provides shock relief and protects delicate circuitry and interconnections from thermal and mechanical stresses. 800-755 also isolates circuits from moisture and other contaminants while providing insulation for high voltage electrical currents.

800-755 is a clear pottant/encapsulant, designed to maximize vibration damping. It is a low strength silicone with limited adhesion which reduces strain on delicate components. Upon exposure to UV light, it will cure to a depth of 20mm in a single pass, dramatically increasing manufacturing throughput.

With a viscosity of ~55,000 cPs, 800-755 flows predictably during application.

- Used for:
- Potting of delicate components
  - Printed circuit/wiring boards
  - Flexible hybrid electronics
  - Rigid electronics
  - Sensitive components and harsh environments



Appearance & Form	Clear, semi-flowable
Cure Chemistry	UV only
Viscosity (cPs) <small>Brookfield HB #4 @ 20 rpm</small>	55,000
Specific Gravity <small>ASTM D1875</small>	0.98
Penetration <small>ASTM D217</small>	165
Shadow Area Cure	No
UV Tracer	No
Service Temp	-40°F to 392°F (-40°C to 200°C)
Compliance	REACH, PFAS free, 50 state VOC



Filled Pottant/Encapsulant

Clear Flowable Electronics Pottant (2-part silicone)

**600-250** *UL 94 HB certification pending*  
600-250 is a flowable, platinum catalyzed, addition cure, durable encapsulant with good dielectric properties and flame resistance. Once mixed, this highly transparent silicone elastomer will cure at room temperature in 24 hours. The cure time can be significantly accelerated with moderate heat. The high (>90%) transparency of 600-250 allows for easy inspection of components.

The convenient 1:1 mix ratio provides for simplified production processing compared with off-ratio products. In addition, 600-250 provides good flowability, long working time, and low viscosity for complete wet out and thorough deaeration.

- Used for:**
- LED lighting encapsulation
  - Power supplies
  - Connectors & sensors
  - Industrial controls
  - Transformers
  - Amplifiers
  - High voltage resistor packs
  - Relays

Flowable White Filled Encapsulant/Pottant (2-part silicone)

**600-251** *UL 94 V-0 certification pending*  
600-251 is a platinum catalyzed, room temperature, addition cure silicone for potting and encapsulant applications requiring thermal conductivity. The cure rate of 600-251 can be dramatically accelerated with moderate heat. 600-251 has good flowability and moderate thermal conductivity, with excellent dielectric properties and flame resistance.

600-251 is easy to process and calibrate on the manufacturing floor, featuring a 1:1 mix ratio with similar viscosities of Part A and Part B. Long working times facilitate deaeration. Application methods include manual mixing and pouring, or automated mixing and dispensing.

- Used for:**
- Photovoltaic junction boxes
  - Power inverters/power supplies
  - Industrial controls, transformers, and amplifiers
  - High voltage resistor packs and relays
  - Sensor electronics
  - Security coatings
  - General potting applications

600-250

600-251

Appearance & Form	Clear, flowable	White, flowable
Cured Appearance	High Transparency	Opaque white
Cure Chemistry	2k Addition Cure 1:1 (v:v)	2k Addition Cure 1:1 (v:v)
Viscosity (cPs) Brookfield HBT #4 @ 20 rpm ASTM E3119	Part A: 7,200 Part B: 5,600 Mixed: 6,300	Part A: 6,000 Part B: 5,400 Mixed: 5,700
Tensile Strength ASTM D412	550 psi	420 psi
Elongation ASTM D412	170%	70%
Hardness (Shore A) ASTM D2240	35	52
Specific Gravity ASTM D1875	Part A: 0.98 Part B: 0.98	Part A: 1.60 Part B: 1.60
Thermal Conductivity ASTM D5470	0.17 w/m·K	0.60 w/m·K
Thermal Expansion (CTE) (ppm/°C) ASTM E831	350	250
Volume Resistivity (Ω-cm) ASTM D257	7.60x10 <sup>14</sup>	7.20x10 <sup>13</sup>
Dissipation Factor (100 Hz / 100 kHz) ASTM D150	0.0016 / 0.0007	0.0317 / 0.0058
Dielectric Constant (100 Hz / 100 kHz) ASTM D150	2.53 / 2.52	3.38 / 3.23
Dielectric Strength ASTM D149	26.5 kV/mm 673 V/mil	>22 kV/mm >559 V/mil
Working Time ASTM D3532	2 hrs @ RT	>2 hrs @ RT
Cure Time ASTM D3532	24 hrs @ RT 30min@140°F (60°C)	24 hrs @ RT 30min@140°F (60°C)
Flammability Class (UL 94)	HB (3mm) pending V-1 (6mm) pending	V-0 pending
Compliance	REACH, PFAS free, 50 state VOC	REACH, PFAS free, 50 state VOC

Lab preliminary data

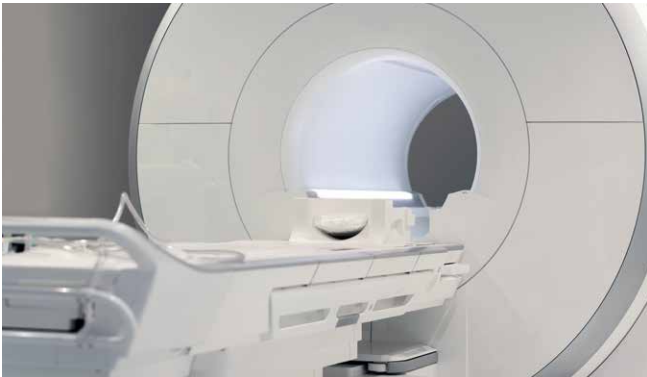
High Voltage Pottant

High Voltage Pottant (2-part silicone)

**600-HV**

600-HV is a UL 94 V-0 rated, dual component, platinum catalyzed, addition cure potting encapsulant that forms a durable, flexible elastomer with extremely low volatile content to protect electronic components. This low viscosity potting compound uses a 1:1 (v:v) mix ratio for simplified processing, and is highly flowable for straightforward dispensing in your application.

Its working time of nearly 2 hours allows for deaeration and vacuum, and 600-HV will cure in 8 hours at room temperature. If desired, this cure time can be accelerated to as little as 30 minutes by applying heat at 140°F (60°C). 600-HV exhibits excellent high temperature resistance and electrical isolation for use in high voltage systems such as power supplies.



600-HV is incredibly stable, with a low coefficient of thermal expansion, and formulated with low-volatility components. 600-HV is designed to withstand long term sustained voltages of up to 32kV/mm.

- Used for:**
- High voltage power supplies
  - Medical imaging equipment
  - EV powertrain
  - Energy storage conversion
  - Protecting and isolating electrical components
  - High voltage switchgear

600-HV

Appearance & Form	Brown, flowable
Cured Appearance	Opaque brown
Cure Chemistry	2k Addition Cure 1:1 (v:v)
Viscosity (cPs) Brookfield HB #4 @ 20 rpm	Part A: 9,400 Part B: 6,000 Mixed: 7,500
Tensile Strength ASTM D412	300 psi
Elongation ASTM D412	30%
Hardness (Shore A) ASTM D2240	70
Specific Gravity ASTM D1875	Part A: 1.60 Part B: 1.60
Thermal Conductivity ASTM D5470	0.38 w/m·K
Thermal Expansion (CTE) (ppm/°C) ASTM E831	250
Volume Resistivity (Ω-cm) ASTM D257	1.60x10 <sup>15</sup>
Dissipation Factor (100 Hz / 100 kHz) ASTM D150	0.0400 / 0.0094
Dielectric Constant (100 Hz / 100 kHz) ASTM D150	3.43 / 3.16
Dielectric Strength ASTM D149	32 kV/mm 813 V/mil
Chemical Resistance Gasoline Brake Fluid Antifreeze Wheel Cleaner	Yes Yes Yes Yes
Service Temp	-40°F to 392°F (-40°C to 200°C)
Working Time ASTM D3532	2 hrs @ RT
Cure Time ASTM D3532	8 hrs @ RT 30min@140°F (60°C)
Flammability Class (UL 94)	V-0 pending
Compliance	REACH, PFAS free, 50 state VOC

Preliminary data

# Gasketing

	800-220* page 26	800-230* page 27	800-750 page 28	800-235* page 28	800-400 page 29	800-401* page 29
Essential Attributes	Screen Printable Gasket	Flowable Gasket	Semi-Flowable Gasketing		Gasketing Paste	
	PHYSICAL PROPERTIES					
Appearance	Translucent, fluid	Translucent, self-leveling	Clear, semi-flowable	Translucent, semi-flowable	Translucent, paste	Opaque, paste
Cure Chemistry	UV only	UV only	UV Alkoxy Dual Cure	UV only	UV only	UV only
Viscosity (cPs)	16,500	17,500	50,000	65,000	300,000	300,000
Tensile Strength	120 psi	-	15 psi	-	370 psi	150 psi
Elongation	265%	-	185%	-	1,200%	1,000%
Hardness (Shore A)	25	-	8	-	20	20
Flammability Class (UL94)	-	-	V-1 pending	-	V-1 pending	-
Specifications	-	-	ISO 10993 pending UL 746E pending	-	-	-
	ELECTRICAL PROPERTIES					
Volume Resistivity	1.24x10 <sup>14</sup> Ω-cm	-	-	-	3.01x10 <sup>13</sup> Ω-cm	3.01x10 <sup>13</sup> Ω-cm
Dissipation Factor	0.0024 @100 Hz 0.0008 @100 kHz	-	-	-	0.0011 @100 Hz 0.0021 @100 kHz	-
Dielectric Constant	1.46 @100 Hz 1.46 @100 kHz	-	-	-	3.34 @100 Hz 3.33 @100 kHz	-
Dielectric Strength	>13 kV/mm >330 V/mil	-	-	-	14.9 kV/mm 378 V/mil	-

\*Preliminary data

Looking to properly seal joints, fill gaps, limit vibration, prevent leaks, and enhance mounting – all while increasing production throughput on your manufacturing floor? Silicone is an excellent solution for complex formed-in-place (FIPG) or cured-in-place (CIPG) gaskets. Novagard silicones contain no solvents, adhere well to many surfaces without primers, and offer extreme stability at extended temperature ranges.

When combined with Novagard’s fast curing technologies, the performance advantages of silicone can be brought to your high-speed production environment. Discover the strength, durability, and stability of Novagard silicones for your gasketing needs.





Screen Printable Gasketing

800-220

Screen Printable  
UV Cure Silicone

800-220

While many gaskets can be dispensed using robotic application techniques, complex gaskets present unique manufacturing challenges. Our 800-220 UV cure silicone is specifically designed to be screen printed, allowing the creation of complex gaskets in a single step. Follow the screen printing process with a dose of UV energy, and the gasket will be fully cured in 3-5 seconds and ready for further processing. Use 800-220 for high-speed manufacturing involving complex gasketing requirements.

When used in a potting application, 800-220 enhances reliability of delicate components, and provides both stress and shock relief. In gasketing applications, 800-220 provides a soft, compliant surface for more reliable seals.



Used for:

- Complex shape gaskets
- Additive manufacturing and 3D printing
- Printed circuit/wiring boards
- Flexible hybrid electronics
- Sensitive components and harsh environments
- Gasketing, sealing, potting, and coating

Appearance  
& Form

Translucent,  
fluid

Cure  
Chemistry

UV only

Viscosity (cPs)  
Brookfield RV #4  
@ 20 rpm

16,500

Tensile  
Strength  
ASTM D412

120 psi

Elongation  
ASTM D412

265%

Hardness  
(Shore A)  
ASTM D2240

25

Specific  
Gravity  
ASTM D1875

0.98

Volume  
Resistivity  
(Ω-cm)  
ASTM D257

1.24x10<sup>14</sup>

Dissipation  
Factor  
(100 Hz / 100 kHz)  
ASTM D150

0.0024 / 0.0008

Dielectric  
Constant  
(100 Hz / 100 kHz)  
ASTM D150

1.46 / 1.46

Dielectric  
Strength  
ASTM D149

>13 kV/mm  
>330 V/mil

Shadow Area  
Cure

No

UV Tracer

No

Service  
Temp

-40°F to 392°F  
(-40°C to 200°C)

Compliance

REACH, PFAS free,  
50 state VOC

Preliminary data

Flowable Gasketing

800-230

UV Cure  
Self-Leveling Silicone

800-230

800-230 is a UV curable self-leveling silicone pottant that offers a higher viscosity coating option, while still remaining flowable.

With a viscosity of ~17,500 cPs, 800-230 is an ideal cure-in-place gasketing material that offers limited adhesion for simplified re-work. When dispensed into a channel or gasket groove, this material will self-level to provide a smooth mating surface for the enclosure lid. This non-corrosive, single component silicone will cure to a solid elastomer in seconds upon exposure to ultraviolet (UV) light.

When used in a potting application, 800-230 enhances reliability of delicate components, and provides both stress and shock relief.



Used for:

- Cured-in-place gasketing
- Printed circuit/wiring boards
- Flexible hybrid electronics
- Rigid electronics
- Additive manufacturing and 3D printing
- Sensitive components and harsh environments
- Gasketing, sealing, potting, and coating

Appearance  
& Form

Translucent,  
self-leveling

Cure  
Chemistry

UV only

Viscosity (cPs)  
Brookfield RV #6  
@ 10 rpm

17,500

Shadow Area  
Cure

No

UV Tracer

No

Service  
Temp

-40°F to 392°F  
(-40°C to 200°C)

Compliance

REACH, PFAS free,  
50 state VOC

Lab preliminary data

Semi-Flowable Gasketing

UV Alkoxy Dual Cure  
Semi-Flowable Silicone  
800-750

With viscosity of 50,000 cPs, 800-750 is a translucent silicone that clings readily to components for formed-in-place gasketing, staking, and glob-top applications. This non-corrosive, single component silicone will cure to a soft elastomer in seconds upon exposure to ultraviolet (UV) light, making it ideal for stress and strain relief as well as protection of delicate circuits. It has a secondary, neutral alkoxy moisture cure for enhanced adhesion and shadow cure.

800-750 contains a standard UV tracer for quality control.

Used for:

- Formed-in-place gasketing
- Medical device electronics
- Sensitive components and harsh environments
- Screen printing on flexible seals
- Gasketing, sealing, and potting

UV Cure  
Semi-Flowable Silicone  
800-235

800-235 is a UV curable semi-flowable silicone pottant or sealant. This non-corrosive, single component silicone will cure to a solid elastomer in seconds upon exposure to ultraviolet (UV) light. A UV cure only silicone with limited adhesion, 800-235's higher viscosity makes it ideal for cured-in-place gaskets.

With a viscosity of ~65,000 cPs, 800-235 enhances reliability of delicate components, and provides both stress and shock relief.

Used for:

- Printed circuit/wiring boards
- Flexible hybrid electronics
- Rigid electronics
- Sensitive components and harsh environments
- Gasketing, sealing, and potting

800-750

800-235

Appearance & Form	Clear, semi-flowable	Translucent, semi-flowable
Cure Chemistry	UV Alkoxy Dual Cure	UV only
Viscosity (cPs)	50,000 Brookfield RV #5 @20 rpm	65,000 Brookfield RV #7 @10 rpm
Tensile Strength ASTM D412	15 psi	-
Elongation ASTM D412	185%	-
Hardness (Shore A) ASTM D2240	8	-
Specific Gravity ASTM D1875	0.98	-
Shadow Area Cure	Yes	No
UV Tracer	Yes	No
Service Temp	-40°F to 392°F (-40°C to 200°C)	-40°F to 392°F (-40°C to 200°C)
Listings / Specifications	ISO10993 pending UL 746E pending	-
Compliance	REACH, PFAS free, 50 state VOC	REACH, PFAS free, 50 state VOC

Lab preliminary data

Gasketing Pastes

UV Cure Silicone Paste  
800-400 / 800-401

With a typical viscosity of ~300,000 cPs, 800-400 and 800-401 are UV cure only, fast curing pastes that consistently hold their shape even when dispensed into complex patterns. With its nearly instant UV cure, these materials are widely used for automated dispensing and cured-in-place gaskets (CIPG). Their consistent rheology makes them ideal as damming materials in a dam and fill process.

These non-corrosive, single component silicones offer a room temperature cure in seconds upon exposure to ultraviolet (UV) light. These silicone pastes are 100% solids with no solvents. They can be applied by automated needle dispense, jetting, or hand dispense.

800-400 (non-adhesive)  
800-401 (adheres to plastic)

Used for:

- Medical device electronics
- Printed circuit/wiring boards
- Flexible hybrid electronics
- Rigid electronics
- Sensitive components in harsh environments
- Gasketing and sealing



800-400 applied as part of a dam and fill process.

800-400

800-401

Appearance & Form	Translucent, paste	Opaque, paste
Cure Chemistry	UV only	UV only
Viscosity (cPs) Brookfield HB #6 @ 10 rpm	300,000	300,000
Tensile Strength ASTM D412	370 psi	150 psi
Elongation ASTM D412	1,200%	1,000%
Hardness (Shore A) ASTM D2240	20	20
Specific Gravity ASTM D1875	1.11	1.11
Extrusion Rate 1/8" orifice @ 50 psi	>200 g/min	>200 g/min
Volume Resistivity (G-cm) ASTM D257	3.01x10 <sup>13</sup>	3.01x10 <sup>13</sup>
Dissipation Factor (100 Hz / 100 kHz) ASTM D150	0.0011/0.0021	-
Dielectric Constant (100 Hz / 100 kHz) ASTM D150	3.34 / 3.33	-
Dielectric Strength ASTM D149	14.9 kV/mm 378 V/mil	-
Shadow Area Cure	No	No
UV Tracer	No	No
Service Temp	-40°F to 392°F (-40°C to 200°C)	-40°F to 392°F (-40°C to 200°C)
Flammability Class (UL 94)	V-1 pending	-
Compliance	REACH, PFAS free, 50 state VOC	PFAS free, 50 state VOC

Lab preliminary data



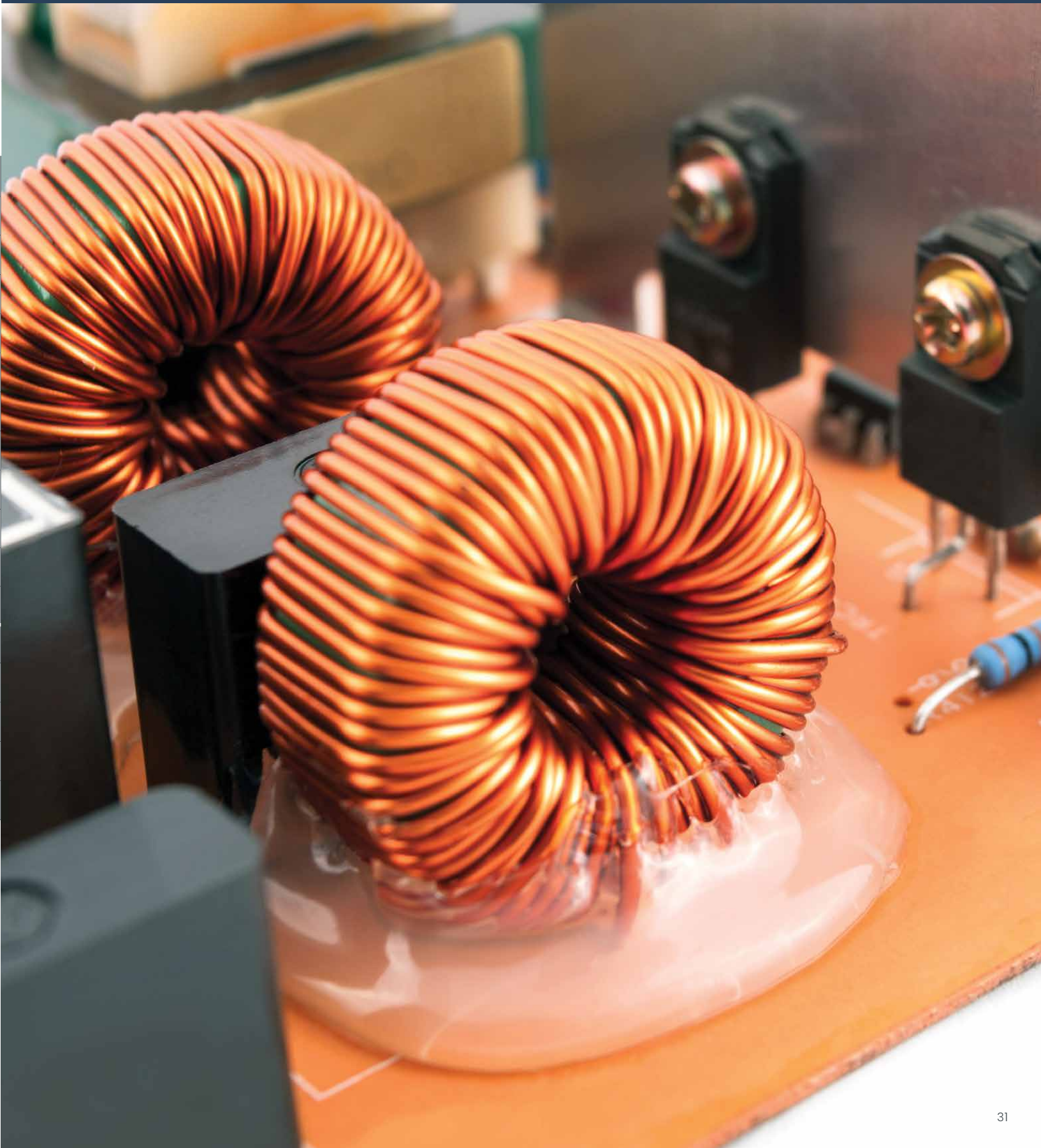
# Adhesives, Staking & Glob Top

	500-09x* page 32	500-150* page 33	500-PV* page 34	800-750 page 35	800-750TFC* page 35
Essential Attributes	Adhesive Pastes		Photovoltaic Adhesive	Staking & Glob Tops	
	PHYSICAL PROPERTIES				
Appearance	Black, paste	Translucent, paste	Black, paste	Clear, semi-flowable	Translucent, semi-flowable
Cure Chemistry	Alkoxy Moisture Cure	Alkoxy Moisture Cure	2k Alkoxy Moisture Cure (10:1)	UV Alkoxy Dual Cure	UV Alkoxy Dual Cure
Viscosity (cPs)	650,000	-	Part A: 140,000 Part B: 168,000	50,000	50,000
Skin Time	8 min	5 - 30 min	-	-	-
Through Cure	7 days	-	8 hours	-	-
Tensile Strength	650 psi	200 psi	268 psi	15 psi	-
Elongation	150%	650%	100%	185%	-
Hardness (Shore A)	55	18	48	8	-
Flammability Class (UL94)	V-0 pending	-	HB pending	V-1 pending	-
Specifications	-	-	UL 746A pending UL 746B pending	ISO 10993 pending UL 746E pending	-
Adhesion	glass, FR4, stainless steel, aluminum	glass, aluminum	glass, aluminum	-	-
	ELECTRICAL PROPERTIES				
Volume Resistivity	8.40x10 <sup>13</sup> Ω-cm	1.47x10 <sup>12</sup> Ω-cm	7.60x10 <sup>16</sup> Ω-cm	-	-
Dissipation Factor	0.0035 @100 Hz 0.0033 @100 kHz	0.0033 @100 Hz 0.0031 @100 kHz	-	-	-
Dielectric Constant	3.24 @100 Hz 3.26 @100 kHz	3.57 @100 Hz 3.55 @100 kHz	-	-	-
Dielectric Strength	40 kV/mm 1,000 V/mil	17.6 kV/mm 447 V/mil	>38 kV/mm >975 V/mil	-	-

\*Preliminary data

By shifting to chemical adhesives, design engineers are eliminating the localized stress points associated mechanical fasteners, improving reliability while simultaneously lightening components and reducing cost.

Novagard silicone adhesives can be used as a stabilizing material to minimize stresses on individual components. These staking and glob top connections provide an elastic and resilient bond between the component and the board to minimize shock and vibration, increasing both reliability and service life.





UL 94 V-0 Alkoxy  
Silicone Paste (1-part sealant)

500-09x

500-09x is a neutral cure (alkoxy), UL 94 V-0 rated black paste for applications that require superior bond strength and flame resistance. This one-part paste has a good balance of tensile strength and elongation and cures to a tough, resilient elastomer with no unreacted components remaining after cure.

When a non-corrosive product is required, 500-09x is an unprimed adhesive solution that delivers a more uniform bond, acts like a gasket to protect against moisture and dust, and helps dampen vibrations. This paste is safe for electronics applications.



500-09x skins over in less than 10 minutes, and is completely cured within 7 days. Specially formulated to retain its physical properties even during service in extreme environmental conditions, it is ideal for applications that require superior bond strength and a UL 94 V-0 rating.

Used for:

- Frame and junction box sealant in photovoltaic modules, sensitive electronic components, and circuit boards
- General industrial sealing and bonding applications requiring a non-corrosive product

Appearance & Form	Black, paste
Cure Chemistry	Alkoxy Moisture Cure
Viscosity (cPs) <small>Brookfield HB #6 @ 20 rpm</small>	650,000
Skin-Time <small>3/8" @ 50% RH &amp; 77°F</small>	8 min
Through Cure <small>3/8" @ 50% RH &amp; 77°F</small>	7 days
Tensile Strength <small>ASTM D412</small>	650 psi
Elongation <small>ASTM D412</small>	150%
Hardness (Shore A) <small>ASTM D2240</small>	55
Specific Gravity <small>ASTM D1875</small>	1.46
Extrusion Rate <small>1/8" orifice @ 50 psi</small>	50 g/min
Thermal Conductivity <small>ASTM D5470</small>	0.60 w/m·K
Thermal Expansion (CTE) <small>(ppm/°C) ASTM E831</small>	255
Volume Resistivity (Ω-cm) <small>ASTM D257</small>	8.40x10 <sup>13</sup>
Dissipation Factor <small>(100 Hz / 100 kHz) ASTM D150</small>	0.0035 / 0.0033
Dielectric Constant <small>(100 Hz / 100 kHz) ASTM D150</small>	3.24 / 3.26
Chemical Resistance <small>Gasoline Brake Fluid Antifreeze Wheel Cleaner</small>	Yes Yes Yes Yes
UV Exposure <small>ASTM G154 (2,000 hours UV-A)</small>	Pass
UV Tracer	No
Service Temp	-40°F to 392°F (-40°C to 200°C)
Flammability Class <small>(UL 94)</small>	V-0 pending
Compliance	REACH, PFAS free, 50 state VOC

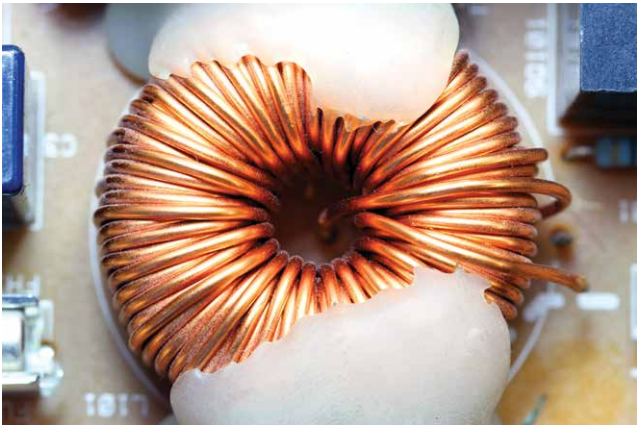
Lab preliminary data

Translucent Alkoxy  
Paste Adhesive

500-150

500-150 is a single component, alkoxy cure, silicone adhesive that is used for assembling printed wire boards and sealing modules, housings, and electrical leads. It is a non-flowing/ non-slumping formulation that cures at room temperature, and has a good balance of tensile strength and elongation.

When a non-corrosive product is required, 500-150 is an unprimed adhesive solution that delivers a uniform bond and acts like a gasket to protect against moisture and dust, while helping to dampen vibrations. 500-150 cures to a tough, resilient elastomer.



Used for:

- Sealing openings in modules and housings
- Adding mechanical stability to individual components
- Assembly of components on PCBs
- Sealing in and around wires and electrical leads

Appearance & Form	Translucent, paste
Cure Chemistry	Alkoxy Moisture Cure
Skin-Time <small>1/8" @ 50% RH &amp; 77°F</small>	5 - 30 min
Tensile Strength <small>ASTM D412</small>	200 psi
Elongation <small>ASTM D412</small>	650%
Hardness (Shore A) <small>ASTM D2240</small>	18
Adhesion <small>ASTM C794 Glass Aluminum</small>	12 - 15 pli 12 - 15 pli
Specific Gravity <small>ASTM D1875</small>	1.02
Volume Resistivity (Ω-cm) <small>ASTM D257</small>	1.47x10 <sup>12</sup>
Dissipation Factor <small>(100 Hz / 100 kHz) ASTM D150</small>	0.0033 / 0.0031
Dielectric Constant <small>(100 Hz / 100 kHz) ASTM D150</small>	3.57 / 3.55
Dielectric Strength <small>ASTM D149</small>	17.6 kV/mm 447 V/mil
Service Temp	-40°F to 392°F (-40°C to 200°C)
Compliance	REACH, PFAS free, 50 state VOC

Lab preliminary data



Photovoltaic PV Assembly Sealant (2-part, 10:1)  
500-PV

500-PV is a two-component, alkoxy condensation cure silicone thixotropic paste. 500-PV has a moderate curing speed at room temperature, allowing sufficient time for large components and complex assemblies to come together during panel manufacturing, while providing significantly greater throughput than single-component condensation cure products. 500-PV offers very good adhesion to many different materials, including glass, aluminum, and composites.

It has excellent long-term durability and adhesion performance. This paste is designed for use in a variety of applications where long-term temperature cycle resistance, UV exposure, and other harsh exposure conditions exist. 500-PV offers outstanding weather and aging resistance, is low odor, and non-corrosive. With a 10:1 variable mix ratio, this material is designed to be used with automated dispensing equipment and the cure time is adjustable based on manufacturing requirements.



- Used for:
- PV solar panel assembly
  - PV junction box assembly and attachment
  - PV solar frame assembly
  - Interior and exterior bonding
  - Interior and exterior sealing
  - Encapsulation
  - Electrical connector sealing

Appearance & Form	Black, paste
Cure Chemistry	2k Alkoxy Moisture Cure (10:1 variable)
Viscosity (cPs) <small>Brookfield HB #6 @ 20 rpm</small>	Part A: 140,000 Part B: 168,000
Through Cure	8 hrs
Tensile Strength <small>ASTM D412</small>	268 psi
Elongation <small>ASTM D412</small>	100%
Hardness <small>(Shore A) ASTM D2240</small>	48
Adhesion <small>ASTM D897 Glass Aluminum Steel</small>	180 psi 180 psi >130 psi
Specific Gravity <small>ASTM D1875</small>	Part A: 1.40 Part B: 1.01
Volume Resistivity <small>(Ω-cm) ASTM D257</small>	7.60x10 <sup>16</sup>
Dielectric Strength <small>ASTM D149</small>	>38 kV/mm >975 V/mil
Tack Free Time <small>ASTM D2377</small>	60 min
Flammability Class <small>(UL 94)</small>	HB pending
Listings / Specifications	UL 746A pending UL 746B pending
Compliance	REACH, PFAS free, 50 state VOC

Preliminary data

UV Alkoxy Dual Cure Semi-Flowable Staking Silicone  
800-750

With viscosity of 50,000 cPs, 800-750 is a translucent silicone that clings readily to components for formed-in-place gasketing, staking, and glob-top applications. This non-corrosive, single component silicone will cure to a soft elastomer in seconds upon exposure to ultraviolet (UV) light, making it ideal for stress and strain relief as well as protection of delicate circuits. It has a secondary, neutral alkoxy moisture cure for enhanced adhesion and shadow cure.

800-750 contains a standard UV tracer for quality control.

- Used for:
- Formed-in-place-gasketing
  - Medical device electronics
  - Sensor coating
  - Printed circuit/wiring boards
  - Flexible hybrid electronics
  - Rigid electronics
  - Sensitive components and harsh environments
  - Gasketing, sealing, and potting

UV Alkoxy Dual Cure Thixotropic Staking Silicone  
800-750TFC

This non-corrosive, single component silicone will cure to a solid elastomer in seconds upon exposure to ultraviolet (UV) light. 800-750TFC has a secondary, neutral alkoxy moisture cure for enhanced adhesion and shadow cure.

With a viscosity of ~50,000 cPs, 800-750TFC is formulated with a high thixotropic ratio so it will hold its shape more readily when dispensed than our standard 800-750. 800-750TFC is a translucent silicone that clings easily to components for staking and glob-top applications, but cures to a tougher and more resilient surface than our standard 800-750 for more robust needs.

800-750TFC contains a standard UV tracer for quality control.

- Used for:
- Printed circuit/wiring boards
  - Flexible hybrid electronics
  - Rigid electronics
  - Sensitive components and harsh environments
  - Gasketing and sealing

Appearance & Form	Clear, semi-flowable	Translucent, semi-flowable
Cure Chemistry	UV Alkoxy Dual Cure	UV Alkoxy Dual Cure
Viscosity (cPs) <small>Brookfield RV #5 @20 rpm</small>	50,000	50,000 <small>Brookfield HB #4 @20 rpm</small>
Tensile Strength <small>ASTM D412</small>	15 psi	-
Elongation <small>ASTM D412</small>	185%	-
Hardness <small>(Shore A) ASTM D2240</small>	8	-
Specific Gravity <small>ASTM D1875</small>	0.98	1.02
Shadow Area Cure	Yes	Yes
UV Tracer	Yes	Yes
Service Temp	-40°F to 392°F (-40°C to 200°C)	-40°F to 392°F (-40°C to 200°C)
Compliance	REACH, PFAS free, 50 state VOC	REACH, PFAS free, 50 state VOC

Lab preliminary data

## Best-in-Class R&D

Combine 35 years of silicone expertise with a \$30 million investment in research, facility, people, and processes, and innovative manufacturing solutions are sure to follow.

### Formulated to succeed

Our scientists work best when armed with raw materials that meet our high standards and equipment that allows them to identify, analyze, quantify, and qualify. With 100+ variations of tests available that measure every aspect of a material, we will go to any length to assure that each innovative product we produce performs to your exacting specifications.

### Aged to perfection

Even in a lab stocked with the newest, most advanced, intricate testing equipment, that trusty old oven is still a time tested favorite. We use it to subject our silicones to the harshest of environments in the shortest amount of time. We simulate the aging process to evaluate and assure the shelf life and long term performance of the materials you trust to protect your product.

### Listen, learn, then innovate

All the best lab equipment being used by the smartest silicone engineers in the world won't make a difference unless there is absolute clarity as to what the silicone material needs to do, where it needs to do it, and why. And that's why any project must start with a meeting of the minds—yours and ours.



### Clean and Green

Low odor, solvent free, no harmful VOC emissions or outgassing, no isocyanates, PFAS free - regardless of the industry, Novagard's products provide exceptional performance AND are eco-friendly. Helping you best meet your responsibilities to your customers, your co-workers, and our planet.

## World Class Products

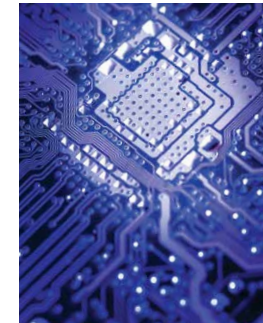
In addition to the products offered in this catalog, Novagard manufactures silicone sealants, coatings, and PVC foams for a wide variety of markets.



### Building Systems Silicones & Hybrids

We manufacture a complete line of professional grade one-part, two-part, and hybrid silicone sealants designed to meet the needs of window, door, siding, and metal roof manufacturers, dealers, building material wholesalers, and contractors. Novagard silicone sealants and adhesives are permanently flexible, solvent-free, impervious to UV light, and adhere without primers to most common building substrates.

Within the OEM window manufacturing sector, our products meet or surpass all industry standards for window and door fabrication applications. Window and Door manufacturers trust our AAMA/FGIA-approved formulations for their high tensile strength, quick cure rates, and excellent adhesion to most substrates.



For the construction industry, we offer a complete line of sealants and mastics for roofing installations and maintenance. Our products are easily gunned at all temperatures, VOC compliant in all 50 states, and available in all major siding, trim coil, window, and metal roof manufacturer colors.

### Electronics Grade Silicones

When a non-corrosive product is required, we offer unprimed adhesive solutions that provide excellent insulation properties, vibration damping, and barrier protection against weather and other intrusions in electronics applications. Novagard's electronics grade alkoxy sealants combine increased flexibility and high temperature resistance, allowing you more versatility in the design and assembly process. Our silicones reliably seal, bond, coat, gasket, and encapsulate to protect sensitive components and modules, increase the reliability, and extend the useful life of your product.



### PVC Foam

We manufacture PVC foam in a variety of colors, densities, and dimensions to meet the ever-growing needs of our customers in the transportation, HVAC, appliance, automotive, and healthcare industries. Our foams cushion against shock and vibration, and its closed cell structure seals out light, air, dust, and moisture. Foam Seal foams are sulfur free, low VOC, and certified Prop 65 compliant.



Our **innovative** labs produce an **extensive** line of quality products.

Learn more about everything  
Novagard can do for you





# NOVAGARD®

*Engineering high performance and sustainable solutions  
today for the needs and opportunities of tomorrow.*

*We do so with respect for our people, our customers,  
our supplier partners, our community, and our environment.*

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