

- Low odor
- Semi-self-leveling
- Neutral cure
- · Quick drying
- · Permanently flexible



NovaFlex Seam Sealer is a non-corrosive, single-component silicone sealant that cures upon exposure to atmospheric moisture at room temperature to a rubber-like solid which will not crack or drop out of joints.

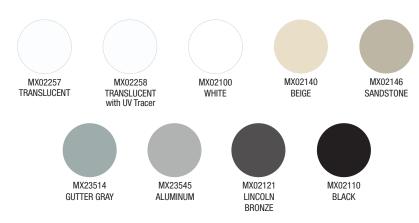
NovaFlex Seam Sealer is a semi-self-leveling liquid that is ideal for applications that require the coating to flow into small crevices and hard to reach areas. It may also be used as a horizontal joint sealant and crack filler.



Recommended for Sealing: Rivets, gutters, corner joints, and screw heads.

Not Recommended For: Joints continuously submerged under water; Areas needing paint or stain; Spaces confined from atmospheric moisture during cure; On surfaces that might bleed oils, plasticizers, or solvents; In structural glazing applications; Painted applications.

**Color Match:** NovaFlex Seam Sealer is color matched to industry standard colors for major window and door manufacturers.



Colors shown for illustrative purposes. Verify product color match before applying.





## **TECHNICAL INFORMATION**

Appearance: Flowable

Application Temperature: -20°F to 160°F

(-29°C to 71°C)

Service Temperature: -40°F to 400°F

(-40°C to 204°C)

Adhesion: Excellent

Consistency: Sag/Flowable

Bridging Ability: n/a

Flexibility: Very Good to -30°F

Water Resistance: Good. Not recommended for joints continuously submerged under

water.

**Exterior Weathering: Excellent** 

Aging: Excellent

Not Recommended: Joints continuously submerged under water; Areas needing paint or stain; Spaces confined from atmospheric moisture during cure; On surfaces that might bleed oils, plasticizers, or solvents; In structural glazing applications; Painted applications.

Freeze-Thaw Stable: Will not freeze

Odor: Low odor

**VOC Content:** Less than 34 g/l (<4% by weight). VOC compliant in all 50 states.

**Skin Time:** 30 minutes maximum (77°F/50% relative humidity)

Cure Through Time: 24-30 hours (77°F/50% relative humidity)



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PRODUCT SPECIFICATIONS			
Physical Property	Test Method	Performance Range	
Appearance		Semi-Self-Leveling Fluid (Various Colors)	
Viscosity	RVT Spindle #7 @ 20 rpm RVT Spindle #7 @ 10 rpm	700 - 1,100 poises 1,000 - 1,350 posies	
Skin Over Time	3/8" @ 50% RH & 77°F	30 minutes max	
Through Cure	3/8" @ 50% RH & 77°F	24 - 48 hours	

TYPICAL PROPERTIES*		
Physical Property	Test Method	Typical Value
Specific Gravity		1.05 - 1.20
Tensile Strength	ASTM D412	200 psi
Elongation	ASTM D412	250%
Shore Hardness	ASTM D2240	20 +/- 5
Adhesion Glass Aluminum	ASTM D903	>15 pli >15 pli

\*The values outlined reflect testing that was conducted under laboratory conditions, actual results may vary. The information provided in the above table is not intended for use in preparing specifications. Please consult manufacturer for additional info.

Packaging Information: NovaFlex Seam Sealer is available in 10 ounce cartridges and 5 ounce squeeze tubes. Consult with your Novagard representative.

**Specifications:** Meets or exceeds the performance characteristics of AAMA 803.3, Type II

**Disposal:** Consult and obey all applicable local, state, and federal regulations. For additional information, consult product Safety Data Sheet.

**Precautions:** Do not use in or around highly oxidative chemicals such as liquid oxygen, chlorine, or peroxides. Not recommended for surfaces that are to be painted.

Professional Grade

