# Advanced Innovations. Collaborative Solutions.

We don't just manufacture materials — we engineer answers.

At Novagard, we partner with you to develop silicone solutions to meet your specific design, production, and performance challenges.

#### What We Make

- Silicone sealants, coatings, adhesives, lubricants, and PVC foams for demanding environments
- UV Cure, UV/Dual Cure, Moisture Cure (1K & 2K), Platinum Addition Cure chemistries
- Cure on demand UV silicones (3-5 second cure time)
- Electronics-grade silicones. Non-corrosive byproducts, no unreacted plasticizers

#### Why It Matters

- Custom formulations to meet performance specs like hardness, adhesion, and cure time
- Innovations are shared and applied across technology platforms and industries
- Sustainability, durability, and longevity at the core of every product

#### What Sets Us Apart

- Customer-centric and quality driven culture
- Agile R&D with materials science expertise
- Woman-owned with an 80% diverse workforce and 40% women in leadership
- Products designed and manufactured in USA
- CMMC Level 2 Compliant (SPRS Score: 82)

## INDUSTRIES WE SERVE

We bring specialized materials to high performance applications in:

**AEROSPACE & DEFENSE** 

**AUTOMOTIVE & MOBILITY** 

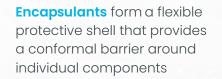
ELECTRONICS & FLEXIBLE HYBRID ELECTRONICS

CONSTRUCTION & BUILDING PRODUCTS

**ENERGY & SOLAR** 

MEDICAL DEVICES & WEARABLES

INDUSTRIAL MANUFACTURING



Pottants completely encapsulate a device, fully filling an enclosure to isolate and protect entire assemblies

**Gels** offer soft protection of components with reworkability for future repairs

# NOVAGARD® Innovative Silicones for a Connected World

Novagard's silicone encapsulants and gels are engineered for demanding applications in electronics, sensors, energy, automotive, and industrial manufacturing. Designed to provide superior protection against environmental stressors, these high performance materials offer robust dielectric performance, thermal management, and long-term durability. They serve as protective materials in electronic assemblies to shield sensitive components from environmental hazards, thermal shock, vibration, and chemical exposure.

#### KEY BENEFITS

**Environmental Resistance**: Excellent protection against moisture, dust, vibration, and chemicals

**Dielectric Strength**: Maintains insulation performance in high voltage or sensitive electronic assemblies

**Extreme Environments**: Reliability in extreme temperatures: from -55°C to +200°C, with some up to 300°C

**Ease of Processing**: Adjustable work times including fast cures for quick processing, UV stable grades, and 1:1 ratios for manageable mixing

**Reworkability**: Gels can be re-entered for inspection or repair without damaging components

EPOYIES & LIDETHANES

	SILICONES	EFONIES & URETHANES			
Thermal Range	-55°C to 200-300°C	Max 120-150°C			
Flexibility	Low modulus, absorbs stress	Rigid, prone to cracking			
Reworkable	Yes, self healing gel	No, permanently set			
Cure Process	Room temp or heat, no exotherm	Heat cure, may require moisture control			
Moisture Resistance	Excellent	Can degrade			
Dielectric Performance	Excellent insulation properties	ties Medium to good			
Shrinkage & Stress	Low shrink, minimal stress	Higher shrink, potential stress cracks			

SILICONES



Effective Date: Jun 2025-1.3



# **NOVAGARD**

Novagard encapsulants and gels are used in a range of critical applications. They protect electrical components from moisture and dust, absorb shock and vibration in mobile electronics, and provide dielectric isolation in high voltage systems.

### APPLICATIONS

**IoT / Communication**: Tracker sensor encapsulation to enable tracking of assets in extreme environments **Aerospace / Space**: Drone and satellite component encapsulation, high reliability insulation, and a low outgassing encapsulation offering (600-251)

in CLEVELAND, OH

**Electronics / Automotive & Mobility**: LiDAR sensor potting, onboard charger circuit protection, optical clarity in LEDs & displays, UV stability (600 series only)

**Medical Devices**: Wearable sensor coatings, high voltage imaging pottants **Energy & Power Systems**: Junction box pottants, IGBT module encapsulants

	Standard Encapsulants	Specialty Encapsulants					Tough Gels	Specialty Gels	
	600-200	600-250	600-251	800-610	800-550	800-750	600-223	800-754	800-755
	Addition Cure Silicone	Clear Flowable Electronics Pottant	Flowable White Filled Encapsulant/Pottant	UV Cure Sprayable Silicone Encapsulant	UV Alkoxy Dual Cure Flowable Silicone	UV Alkoxy Dual Cure Sensor Encapsulant	Soft Dielectric Potting Gel	UV Cure Self-Leveling Pottant/Encapsulant	UV Cure Pottant & Encapsulant Soft Gel
Cure System (Mixing Ratio)	2K Addition Cure (1:1)	2K Addition Cure (1:1)	2K Addition Cure (1:1)	1K UV Cure	1K UV/Moisture Cure	1K UV/Moisture Cure	2K Addition Cure (1:1)	1K UV Cure	1K UV Cure
Description	Silicone gel that cures quickly to a soft, self-adhering material for deep section applications	Fast cure highly transparent, flowable encapsulant with excellent dielectric & flame resistant properties	Low-outgassing flowable encapsulant & pottant with excellent dielectric & flame resistant properties	Optically clear, low viscosity encapsulant curable up to 20mm that creates a solid elastomer	Flowable UV cure silicone with a secondary, neutral alkoxy moisture cure for enhanced adhesion & shadow cure	Medium viscosity UV cure silicone with secondary, neutral alkoxy moisture cure for enhanced adhesion & shadow cure	Platinum catalyzed electronics grade dielectric potting gel, designed to protect delicate circuits & assemblies	UV curable maximum vibration damping soft translucent pottant/ encapsulant (20mm single pass cure to a soft surface but not tacky)	UV curable maximum vibration damping soft translucent pottant/ encapsulant (20mm single pass cure to a soft <b>tacky</b> surface)
Used for	General potting & encapsulation Junction box enclosures Clam shell connectors Cable splice kits Waterproof connectors & sensors Electrical insulation Amplifiers & relays	LED lighting encapsulation     Power supplies     Connectors & sensors     Industrial controls     Transformers & amplifiers     High voltage resistor packs     Relays & junction boxes	Photovoltaic junction boxes  Power inverters/power supplies Industrial controls, transformers & amplifiers  High voltage resistor packs & relays Sensor electronics Security coatings General potting applications	Printed circuit/wiring boards Flexible hybrid electronics Rigid electronics Sensitive components & harsh environments Potting	Sealing sensitive components & gaps against moisture & harsh environments     Coating & protecting fiber optic cables     Printed circuit/wiring boards     Flexible hybrid electronics     Rigid electronics     Conformal coating, sealing & potting	Sensor coating Medical device electronics Printed circuit/wiring boards Flexible hybrid electronics Rigid electronics Sensitive components A harsh environments Formed-in-place gasketing Sealing & potting	Protecting delicate components Sealing PCB assemblies Encapsulating or potting sensors & other electronic devices	Printed circuit/wiring boards Flexible hybrid electronics Formed-in-place gasketing Rigid electronics Sensitive components & harsh environments Potting	Potting of delicate components Printed circuit/wiring boards Flexible hybrid electronics Rigid electronics Sensitive components & harsh environments
Viscosity	Part A: 3,000 cPs Part B: 3,000 cPs Mixed: 3,000 cPs	Part A: 7,200 cPs Part B: 5,600 cPs Mixed: 6,300 cPs	Part A: 6,000 cPs Part B: 5,400 cPs Mixed: 5,700 cPs	1,000 cPs	5,500 cPs	50,000 cPs	Part A: 550 cPs Part B: 450 cPs Mixed: 500 cPs	50,000 cPs	55,000 cPs
Working Time	15 min @ RT	30 min @ RT	2 hrs @ RT	Cure on demand	Cure on demand	Cure on demand	>2 hrs @ RT	Cure on demand	Cure on demand
Cure Time	3 - 24 hrs	≥ 4 hrs @ RT 30 min @ 140°F (60°C)	24 hrs @ RT 30 min @ 140°F (60°C)	3-5 seconds	3 - 5 seconds Secondary Moisture Cure: 7 days	3 - 5 seconds Secondary Moisture Cure: 7 days	72 hrs @ RT 3 hrs @ 140°F (60°C) 30 min @ 212°F (100°C) 15 min @ 302°F (150°C)	3 - 5 seconds	3 - 5 seconds
Hardness (Shore A)	N/A	35	52	19	8	8	16 (Shore 00)	65 (Shore 00)	65 (Shore 00)
Dielectric Strength	N/A	673 V/mil	>559 V/mil	907 V/mil	>405 V/mil	TBD	330 V/mil	>395 V/mil	>395 V/mil
Thermal Conductivity	N/A	350 ppm/°C	250 ppm/°C	386 ppm/°C	TBD	TBD	400 ppm/°C	TBD	TBD
Listings/ Specifications	-	HB (pending) V-1 (pending)	V-0 (pending) ASTM E595	92%-94% transmittance	V-1 UL 746E ISO 10993-5	V-1 (pending) UL746E (pending) ISO 10993-5/10/23	-	-	