METAL ROOF SYSTEMS

NOVAFLEX Metal Roof & Panel Adhesive Sealant





- Neutral cure silicone
- Excellent adhesion
- Permanently flexible
- Extrudes to 20°F
- Adheres to:
 - Metals
 - Wood
 - Masonry
 - PVC/PVDF
 Common Construction Materials
- Also used as
 - Gutter Sealant
 - Chimney Flashing
 - Snow Guard
 - Pipe Boots

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Product Specifications

Physical Property	Test Method	Performance Range Type I - Class 35	Performance Range Type II - Class 50
Appearance		Paste (Various Colors)	Paste (Various Colors)
Viscosity	Brookfield #7@10 rpm	3,500-7,000 poises	4,500-8,000 poises
Extrusion Rate	1/8" Orifice @ 50 psi	30 - 80 grams/minute	30 - 80 grams/minute
Skin Over Time	3/8"@ 50% RH & 77°F	5 - 10 minutes	5 - 10 minutes
Through Cure	3/8"@ 50% RH & 77°F	48 hours (14 days for OEM window applications)	48 hours (14 days for OEM window applications)

Typical Properties*

Physical Property	Test Method	Typical Value Type I - Class 35	Typical Value Type II - Class 50
Specific Gravity		1.00 - 1.05	1.15 - 1.25
Tensile Strength	ASTM D412	140 - 200 psi	170 - 220 psi
Elongation	ASTM D412	500 - 650%	800 - 1000%
Tear Resistance	ASTM D624	30 - 35 pli	30 - 35 pli
Shore Hardness	ASTM D2240	20 +/- 5	25 +/- 5
Service Temperature		- 40°F to 400°F (- 40°C to 204°C)	- 40°F to 400°F (- 40°C to 204°C)
Joint Sealant Designation	ASTM C920	Type S Grade NS Class 35 Use NT, M, G, A, O	Type S Grade NS Class 50 Use NT, M, G, A, O
Adhesion Glass Aluminum Vinyl	ASTM D903	12 - 15 pli 10 - 14 pli 12 - 15 pli	12 - 15 pli 10 - 14 pli 12 - 15 pli

intended for use in preparing specifications. Please consult manufacturer for additional information.

Permanently Flexible

- · Will not shrink or crack
- Waterproof

Interior and Exterior Applications

- · Excellent adhesion to most
- building substrates
- · Completely cured within 48 hours

Easily Gunned at all Temperatures

- Weatherproof plastic cartridges with removable tips
- VOC Compliant in all 50 States (Green Building Compliant)
 - Low odor

AAMA Verified for Window Installs

- Will not freeze
- · Available in all major siding, trim coil, window, and metal roof manufacturer colors

Professional Grade



- Will not sag or slump
- Tack-free in 10 minutes
- Excellent tooling properties
- Solvent free
- 18 month shelf life



NovaFlex is proudly made in Cleveland, OH Effective Date: Sept 2022-v1.0



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NOVAGARD

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ISO 9001:2015 QMS (with Design), IATF 16949:2016 QMS (with Design) Certified Women's Business Enterprise

- Mold/Mildew resistant
- Superior UV resistance