

NOVAFLEX Metal Roof & Panel Adhesive Sealant





- Excellent adhesion
- Permanently flexible
- Extrudes to -20°F
- Adheres to:
 - Vinyl SidingFiber Cement
 - Siding
 - Metals
 - Wood
 - Masonry
 - PVC
 - PVDF
 - Common Construction Materials

Made in the USA. Professional Grade.





Metal Roof & Panel Adhesive Sealant

Multi-Purpose Adhesive Sealant

Gutter Seal (paste & flowable)

Hvbrid **Construction Sealant**

Textured Hybrid **Construction Sealant**

Silicone Tile Adhesive & Grout

Expansion Joint Sealant

Pitch Pocket Penetration Sealant

Fibered Roof Mastic

Butter Grade Mastic

Metal Roof Repair & Patch Mastic

NOVAGARD

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ISO 9001:2015 QMS (with Design), IATF 16949:2016 QMS (with Design) Certified Women's Business Enterprise

Metal Roof & Panel Adhesive Sealant **Multi-Purpose Adhesive Sealant**

| | PRODUCT SPECIFICATIONS | | | | |
|-------------------|------------------------|---|---|--|--|
| Physical Property | Test Method | Performance Range Type I - Class 35 | Performance Range Type II - Class 50 | | |
| Appearance | | Paste (Various Colors) | Paste (Various Colors) | | |
| Viscosity | Brookfield #7@10 rpm | 3,500-7,000 poises | 4,500-8,000 poises | | |
| Extrusion Rate | 1/8" Orifice @ 50 psi | 30 - 80 grams/minute | 30 - 80 grams/minute | | |
| Skin Over Time | 3/8"@ 50% RH & 77°F | 5 - 10 minutes | 5 - 10 minutes | | |
| Through Cure | 3/8"@50% RH & 77°F | 48 hours (14 days for OEM window applications) | 48 hours (14 days for OEM window applications) | | |

| TYPICAL PROPERTIES* | | | | |
|--|-------------|--|--|--|
| Physical Property | Test Method | Typical Value Type I - Class 35 | Typical Value Type II - Class 50 | |
| Specific Gravity | | 1.00 - 1.05 | 1.15 - 1.25 | |
| Tensile Strength | ASTM D412 | 140 - 200 psi | 170 - 220 psi | |
| Elongation | ASTM D412 | 500 - 650% | 800 - 1000% | |
| Tear Resistance | ASTM D624 | 30 - 35 pli | 30 - 35 pli | |
| Shore Hardness | ASTM D2240 | 20 +/- 5 | 25 +/- 5 | |
| Service Temperature | | - 40°F to 400°F (- 40°C to 204°C) | - 40°F to 400°F (- 40°C to 204°C) | |
| Joint Sealant Designation | ASTM C920 | Type S Grade NS Class 35 Use NT, M, G, A, O | Type S Grade NS Class 50 Use NT, M, G, A, O | |
| Adhesion Glass Aluminum Vinyl | ASTM D903 | 12 - 15 pli 10 - 14 pli 12 - 15 pli | 12 - 15 pli 10 - 14 pli 12 - 15 pli | |

table is not intended for use in preparing specifications. Please consult manufacturer for additional information.

Permanently Flexible

- Will not shrink or crack
- Waterproof

Interior and Exterior Applications

- · Excellent adhesion to most
- building substrates
- · Completely cured within 48 hours

Easily Gunned at all Temperatures

 Weatherproof plastic cartridges with removable tips

VOC Compliant in all 50 States (Green Building Compliant)

Low odor

AAMA Verified for Window Installs

- Will not freeze
- Available in all major siding, trim coil, window, and metal roof manufacturer colors

Professional Grade



• Mold/Mildew resistant

- Superior UV resistance
- Will not sag or slump
- Tack-free in 10 minutes
- Excellent tooling properties

- Solvent free
- 18 month shelf life



Proudly made in Cleveland, OH Effective Date: Feb 2023-v1.0